

QR of BS Wash Basin 45 cm Disabled (2TH) / **Heat Merchant**

"Product Specifications are only used for Engineering and Manufacturing purposes. All supply chain issues need to be addressed independently of this specification"

Section 1: Lecico Product Specification

Model : BS Wash Basin 45 cm Disabled (2TH) / Heat Merchant

Article number : FS129018250000
Other codes: Bar Codes: 6221006097229
Product owner : Lecico
Cast Method : Battery
Location : Khorshid & Borg El Arab
Dimensional & Surface Finish Stds: ISS 12 Lecico...
External Standards...Function : (EN31)
Porosity : EN997
Weight : 6.3 Kg.
Colour : White
Compatible products : None
Bill of material Translated page: 11
Last Revision : 0



Written by		Released		Document No.	Issue No.
Date	from Name/BU	Date	from Name/BU		
28.10.2019	<i>Said Mabrouk</i>	28.10.2019	<i>Alaa Saad</i>	7025	0

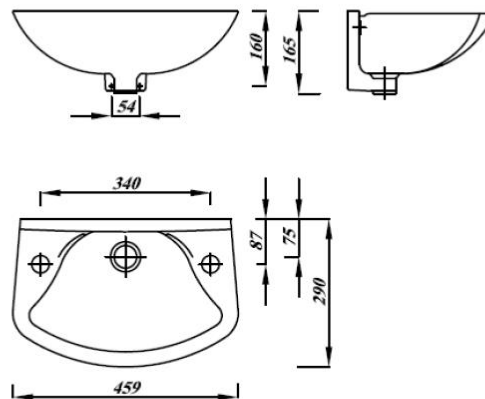
Section 1.1: Punching Specification

The share drive rout below:



[\\hpfileserv\Product Specs\Punching Specs\Lecico\WB\BS\(Durex\) WBs](\\hpfileserv\Product Specs\Punching Specs\Lecico\WB\BS(Durex) WBs)

Section 2: Technical Drawing



Disclaimer:

- Fixture dimensions are nominal and conform to tolerances as per European Norms.
- This drawing may not be copied or passed on to a third party without our permission.
- Lecico accepts no liability whatsoever for this data and technical drawings .Other parties use them at their own risk.
- The dimensions indicated are not binding ,Lecico reserves the right to make product / drawings changes without prior notice.

Revision No .	Reason .	Date Of Rev .
0	Initial Issue .	24/4/2006
1	Some Dimensions Have Been Modified .	21/4/2009
	B.S WB 45cm	Scale : 1:10 Drawing No.:000247 PLC:Atlas 1811 Cloakroom Article number: FS1290182D0000

Section 3: Spray and placing specification

Firing on 1200°C
Loaded flat



Logo:

None

Section 4: Bill of Materials and assembly

Qty	Components	part number	Position	DISCRIPTIONS
1	Wood Pallet	None	A	Four way pallet /plastic 120 cm x 80 cm x 8 cm
3	Chipboard	None	B	120 cm x 80 cm x 1.9 cm
4	Cardboard Angle	FPSZ142000	C	7 cm x 7 cm x 123 cm ≈ 3.84 m per pallet
4	Straps	FPSZX70000	D	Plastic ≈ 16 m per pallet
8	Clips	FPSZX60000	E	Steel
1	Cover Shrinking caps (pallet hooded & shrunken)	FPSZ018000	F	Plastic 1300 x640x1800 110±5 μ (Micron)
	Corrugated Board	FPSZ132000	G	40 cm ≈ 8 m per pallet
6	Cardboard cap	FPSZ115D00	H	138 cm x 96 cm
	Individual wrapping	FP04015	I	80 cm Plastic
2	Cartoon sheet	FPSZ125100	J	120 cm x 80 cm
36	Label for pieces	FPSZ341000	K	5 cm x 3 cm
3	Label for pallet	FPSZ3H3000	L	21 cm x 14.8 cm
6	Wooden Slats inside the outlet	None	M	90 x 4 x 4 cm
6	Wooden Slats on the Chipboard for the pallet	None	N	120 x 4 x 2 cm
6	Wooden Slats on the Chipboard for the pallet	None	O	60 x 4 x 2 cm
3	"N" Letter label	FPSZ3H3000	P	21 cm x 14.8 cm
3	Date label	FPSZ341000		5 cm x 3 cm
3	Shift label	FPSZ3C1001		
3	Packers labors labels	FPSZ3C1000		
50	Staples	FPSZX30000		14/13
36	Pieces /pallet			
12	No. pieces /layer			
3	No. layer			
Remark				

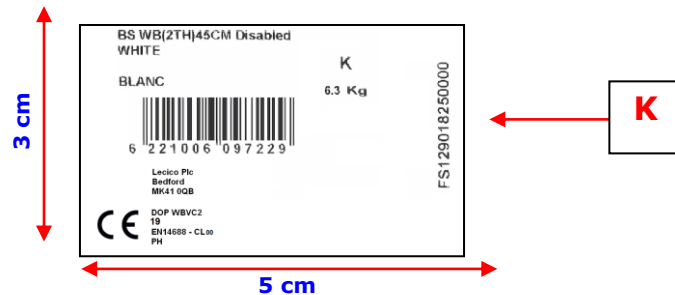
PRODUCT PACKAGING / Piece					
(DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Label for pieces	0.22 (g)			Individual wrapping	40 (g)
TOTAL	0.22 (g)	TOTAL	(g)	TOTAL	40(g)
ANCILLARY PACKAGING / pallet					
(Packaging that is involved in the delivery of the product that will be discarded at the warehouse)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Carton sheet	900 (g)	Wood Pallet	16120 (g)	Straps	169.6(g)
Corrugated Board	1360 (g)	Chipboard wood	28500(g)	Cover Shrinking caps	1570 (g)
Cardboard cap	5520 (g)			Clips	60 (g)
Cardboard Angle	1928(g)				
Label for pallet	7.4 (g)				
TOTAL	9715.4 (g)	TOTAL	44620(g)	TOTAL	1799.6 (g)

Section 5: Palletisation

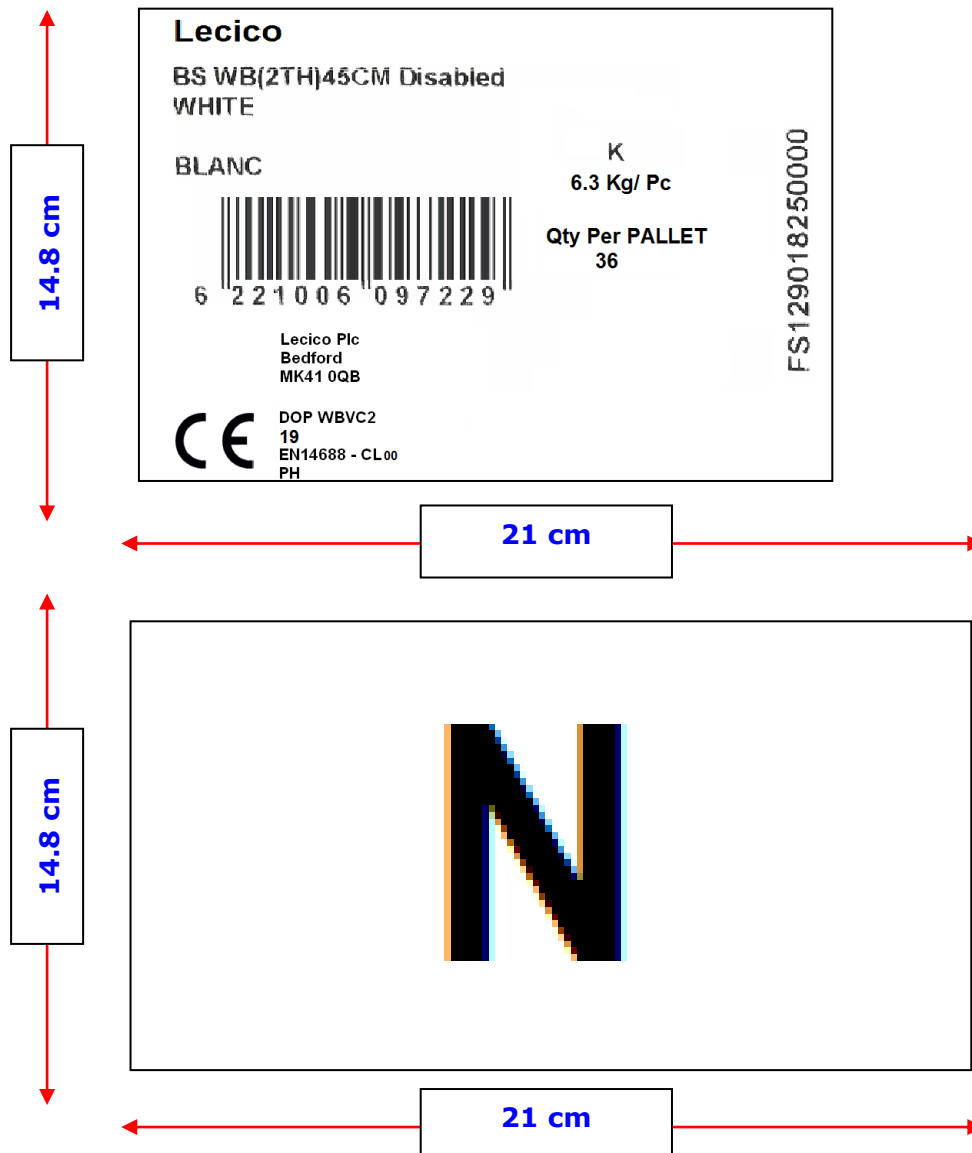
5.1 Palletising

Labels: EAN

*Label for product



*Label for pallet



5.2 Transport configuration and Sketch of Packing

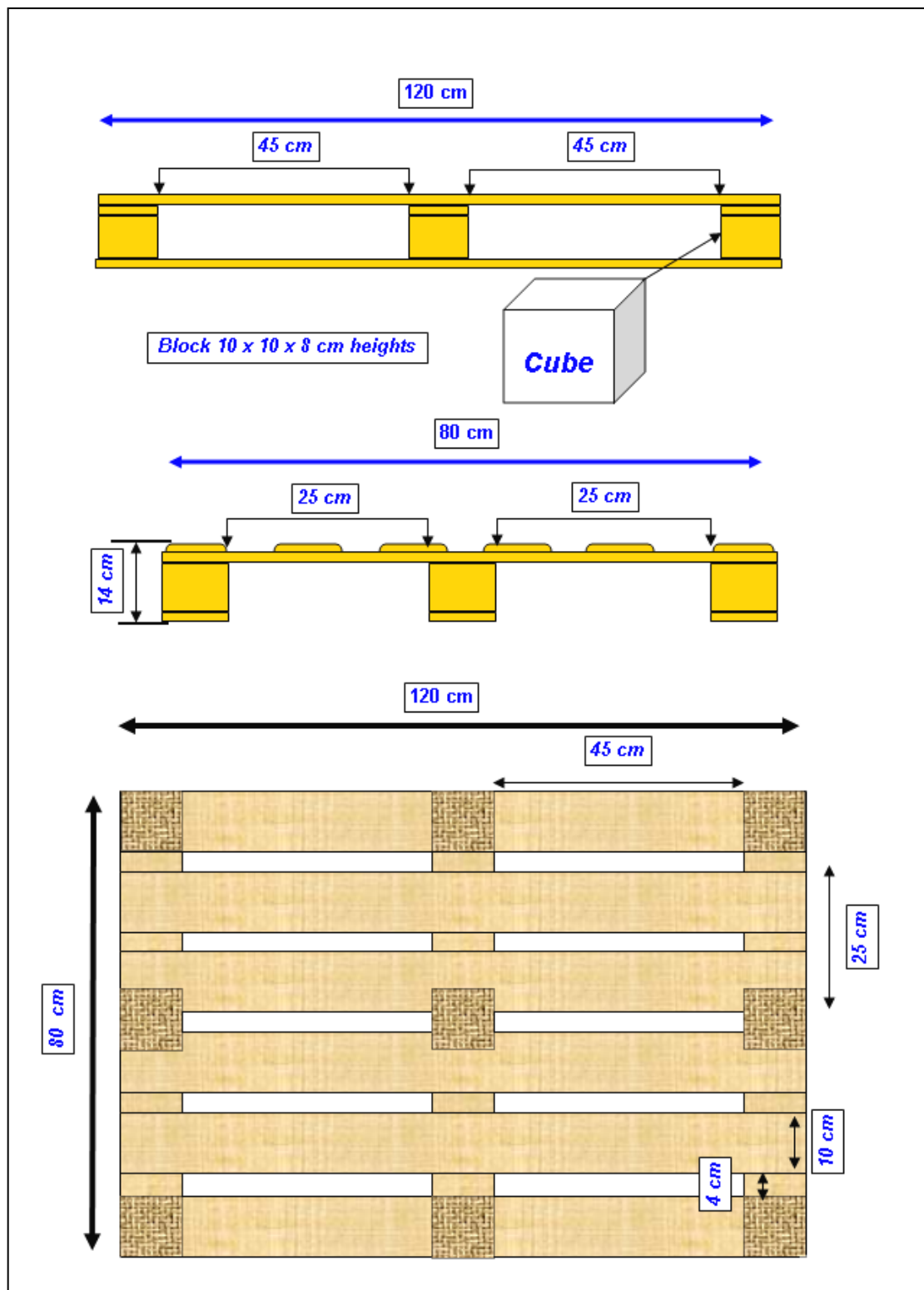


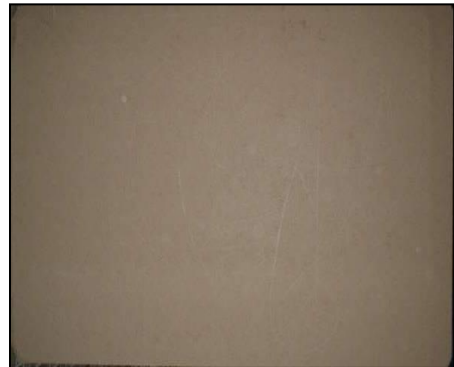
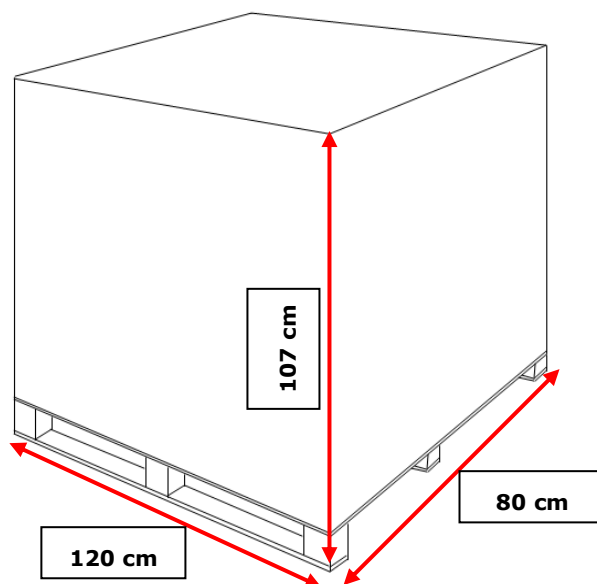


Components	Position
Wood Pallet	A
Chipboard	B
Cardboard Angle	C
Straps	D
Clips	E
Cover Shrinking caps (pallet hooded & shrunken)	F
Corrugated Board	G
Cardboard cap	H
Individual wrapping	I
Cartoon sheet	J
Label for pieces	K
Label for pallet	L
Wooden Slats inside the outlet	M
Wooden Slats on the Chipboard for the pallet	N
Wooden Slats on the Chipboard for the pallet	O
"N" Letter label	P

*** Plastic strap under plastic shrink warping**

Section 5.3: Technical drawing for Pallet



Photos:**Wood pallet****chipboard Wood***** Pallet Dimension****5.4 Fittings, accessories**
None**5.5 Other Requirements**
None

Bill of material translated:

Material used	Components in English	المكونات باللغة العربية	المواد المستخدمة
Wood	Wood Pallet	طبليبة خشب	خشب
	Wood frame	بروزر خشب مفرغ	
	Large frame	بروزر كبير	
	Wooden Chipboard	خشب حبيبي	
	Wooden Slat	شرايح خشب	
	Wooden Pole	عمود خشبي	
	Tank Wooden Spacer	قاعدة خشبية للتك بالماكينة	
	Tank large Wooden Frame	قاعدة خشبية كبيرة للتك بالماكينة	
Plastic	Straps	شمير بلاستيك	بلاستيك
	Thermal Straps	شمير بلاستيك حراري	
	Individual wrapping	غطاء بلاستيك للقطعة	
	Pallet Cover Shrinking caps	غطاء بلاستيك للبالته	
	Clear Tape	لزقي شفاف	
	Blue Tape	لزقي أزرق	
	Water Plastic Distributer	موزع مياه بلاستيك	
	Foam Piece	قل لملء الفراغت او للحماية (ان وجد)	
	Air bubble wrap	شرايح بلاستيك هوائي	
	Overflow Trim	طبقه للحوض او البيده	
Carton	Carton sheet	شيت كرتون سجيل	كرتون
	Corrugated Board	دبل	
	Printed Box	كرتون مموج (فلوتنج)	
	Brown Box	صندوق كرتون طباعته اللون	
	Carton Cap	صندوقي كرتون بني	
	Cardboard Angle	طريوش كرتون (برنيطة)	
	Carton Protection	زاوية كرتون	
	Rim Cardboard cap	كرتون لحماية المخرج	
	Foot Cardboard cap for WC	كرتون لحماية قاعدة المرحض	
	Carton outlet for WC	قورمه لرنج المرحض	
	Carton Spacer for Tank	قورمه لرجل المرحض	
		قورمه للمرحض	
Labels	Label for pieces	هامل خزان كرتون	إستيكرز
	Inspection label for pieces		
	Guarantee label for the piece		
	Label for box		
	Lecico Blue Bathroom Label for Boxes		
	Label for pallet		
	Care label		
	Mechanism care label		
	Packaging date label with barcode		
	Shift label		
	Packers labors labels		
	Assembly labors labels		
Metal	Clips	إستيكرز للقطع	إستيكرز
	Staples for boxes	إستيكرز فحص للقطع	
	Staples for pallet	إستيكرز الضمان	
	Fixing Screws Kit WC	إستيكرز للصندوقي الكرتون	
	Fixing Screws Kit WB	إستيكرز ليسيكو أزرق للصنابير	
		إستيكرز للبالته	
Paper	Installation Instructions	إستيكرز غفلة المنتج	معدن
	Pallet Sheet	إستيكرز غفلة الماكينة	
	Cut-out Template	إستيكرز تاريخ التعبئة بالباركود	
		إستيكرز الورديه	ورق
		إستيكرز عمال التعبئة	
		إستيكرز عمال تركيب الخزانات	
		إستيكرز للمنطقه المعطى بها المنتج	