

"Product Specifications are only used for Engineering and Manufacturing purposes. All supply chain issues need to be addressed independently of this specification"

Section 1: Lecico Product Specification

Model : **Roxton Pedestal / Heat Merchant**

Article number : **FS1CG110000000**

Other codes (Bar Codes): **6221006126448**

Product owner : **Lecico**

Cast Method : **Battery**

Location : **Khorshid & Borg El Arab**

Dimensional & surface Finish Stds: **IS-S-12 Lecico..**

Porosity : **EN 997**

Colour : **White**

Weight : **9.75 Kg**

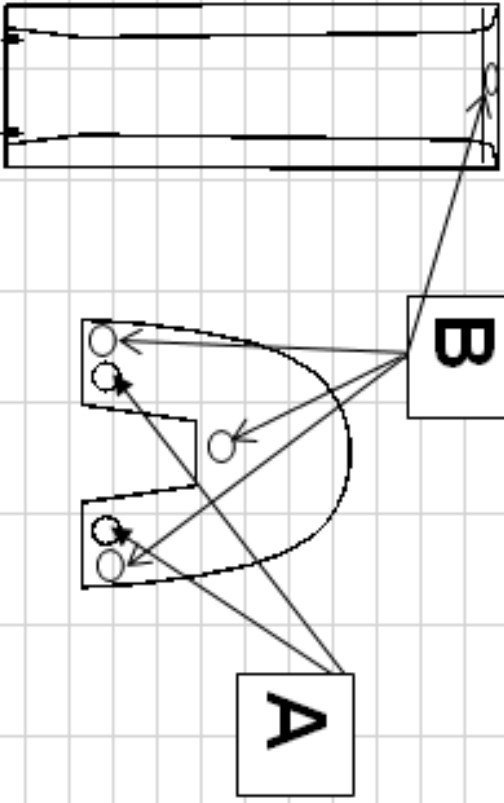
Compatible products : **Roxton Square WB**

Last revision : **0**

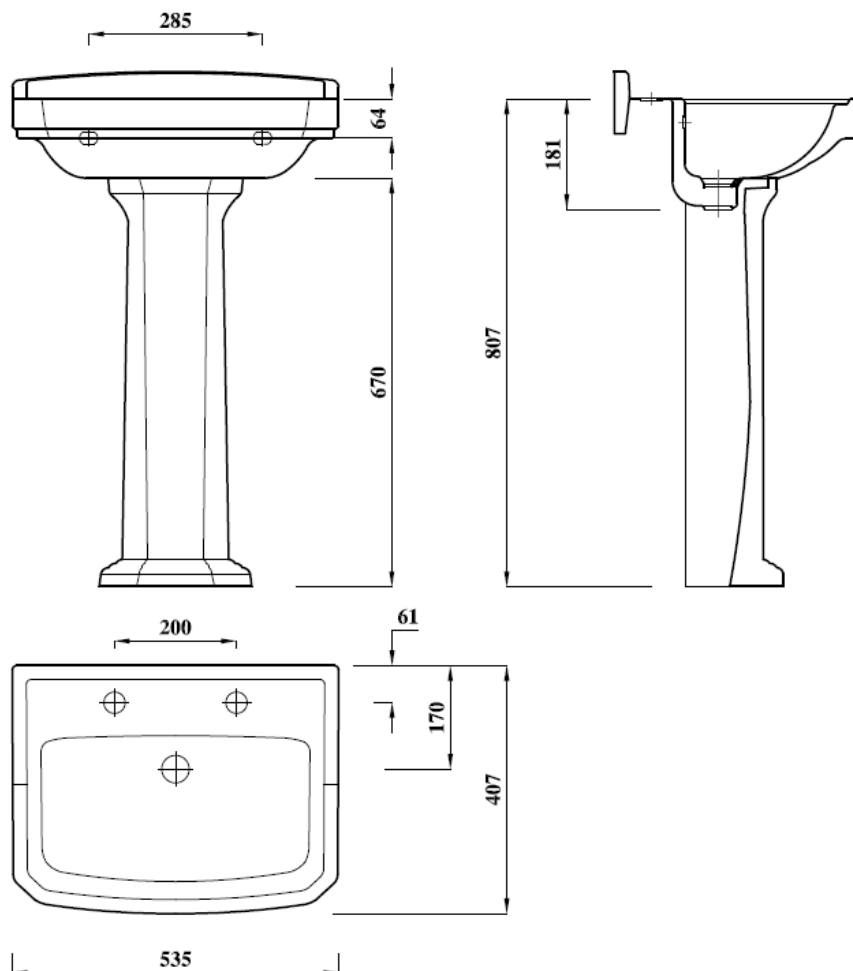


Written by		Released		Document No.	Issue No.
Date	from Name/BU	Date	from Name/BU		
28.10.2019	Said Mabrouk	28.10.2019	Alaa Saad	7078	0

Section 1.1: Punching Specification

				Lecico Roxton (Nostalgic) Ped علامه روكستون (نوستالجيكا) Part No.: FS1CG110000000 Date : 24 / 12 / 2014 Last Revision : 4 (Target weight has been changed from 8.32 kg to 9.75 kg to sustain production results)	
Code	Casting punc	After firing	Tolerances	Punch place	
كود	تخريم الصب	بعد الحريق	مسموحات	مكان التخريم	
A	9	8	± 0.5	خرم التثبيت	
B	Preformed			نباريش	
Target Weight		9.75 K.G		الوزن	

Section 2: Technical Drawing



Note: All dimensions are approximate and subject to normal ceramic variation. Lecico reserve the right to change our product without prior notification.

Revision No .	Reason .	Date Of Rev .
0	Initial Issue .	30/4/2014
1	The name has been changed from Nostalgic Light to Roxton	23/8/2014
 Roxton WB 53cm 2TH With Ped (Provisional Drawing) Scale : 1:10 Drawing No.:0001009		

Section 3: Spray and placing specification

Similar

Flat Placing
Firing on 1200°C



Logo:

None

Section 4: Bill of Materials and assembly

Qty	Components	part number	Position	DISCRIPTIONS
1	Wood Pallet	None	A	Four way pallet /Plastic 120 cm x 100 cm x 9cm (with composite blocks)
4	Wood Frame	None	B	120 cm x 100 cm x 1.9 cm
4	Straps	FPSZX70000	C	Plastic ≈ 17 m per pallet
8	Clips	FPSZX60000	D	Steel
1	Cover Shrinking caps (pallet hooded & shrunken)	FPSZ013000	E	Plastic 125 μ (Micron)
5	Carton Sheet	FPSZ12C200	F	100 cm X 120 cm
24	Individual wrapping	FPSZ026000/ FPSZ021000	G	80 cm/94 cm perforated
	Corrugated Board	FPSZ133000	H	40 cm ≈ 17 m per pallet
24	Label for pieces	FPSZ341000	I	5 cm x 3 cm
3	Label for pallet	FPSZ3H1000	J	21 cm x 14.8 cm
3	Date label	FPSZ341000		
3	Shift label	FPSZ3C1001		
3	Packers labors labels	FPSZ3C1000		
50	Staples for pallet	FPSZX30000		14/13
24	Pieces /pallet			
6	No. pieces /layer			
4	No. layer			
Remark				

PRODUCT PACKAGING / Piece					
(DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Label for piece	0.22 (g)				
TOTAL	0.22 (g)	TOTAL	(g)	TOTAL	(g)

ANCILLARY PACKAGING / Pallet					
(Packaging that is involved in the delivery of the product that will be discarded at the warehouse)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Corrugated board	2040(g)	Wood Pallet	12100(g)	Straps	173.4 (g)
Label For Pallet	7.4 (g)	Wood frame	14000 (g)	Cover Shrinking caps	1160 (g)
Carton sheet	3050(g)			Clips	60 (g)
TOTAL	5097.4(g)	TOTAL	26100 (g)	TOTAL	1393.4(g)

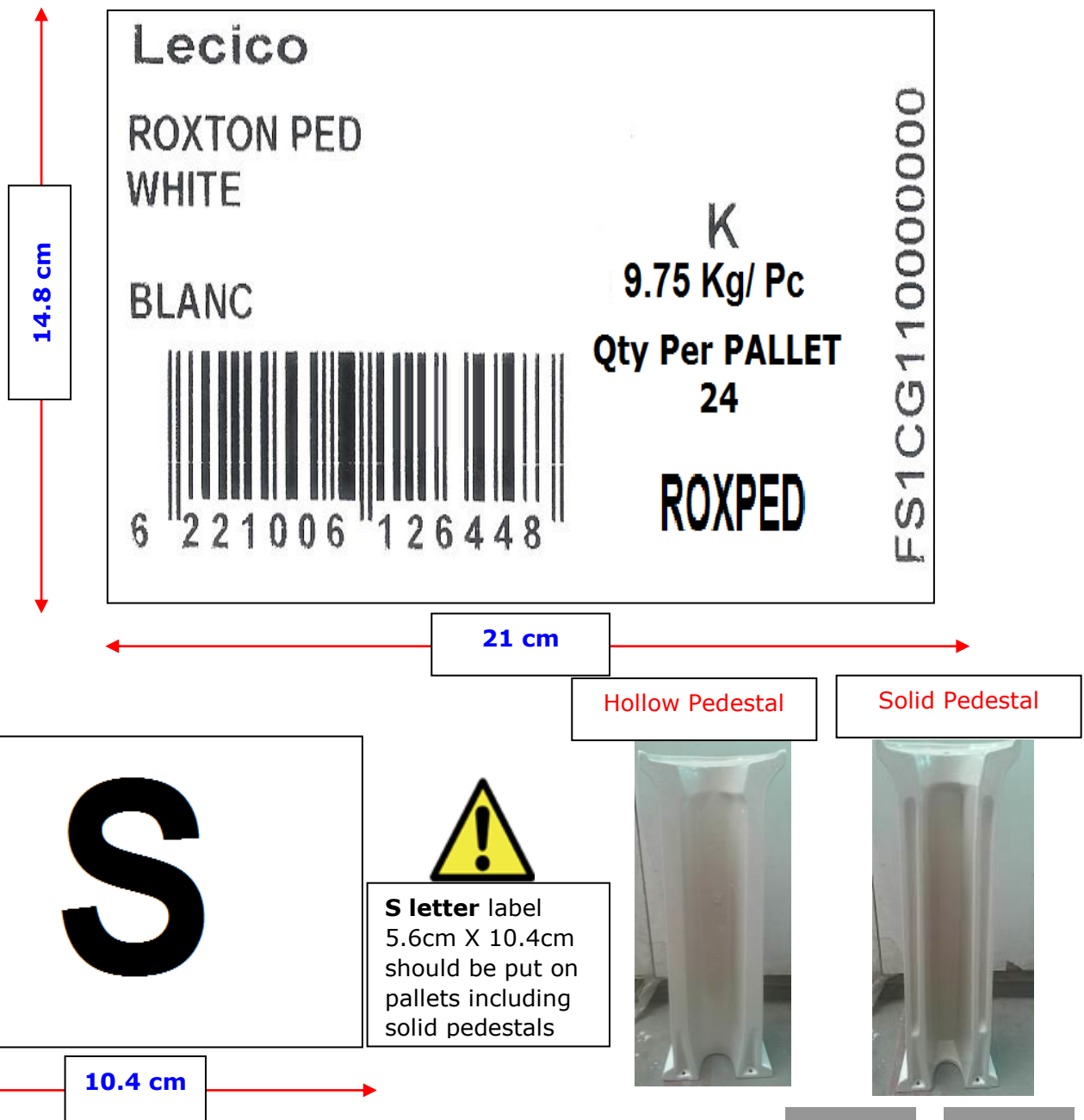
Section 5: Palletisation

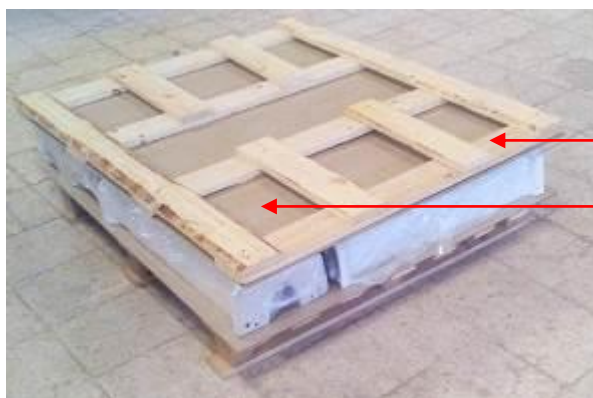
5.1 Palletising Labels:

* Label for Piece



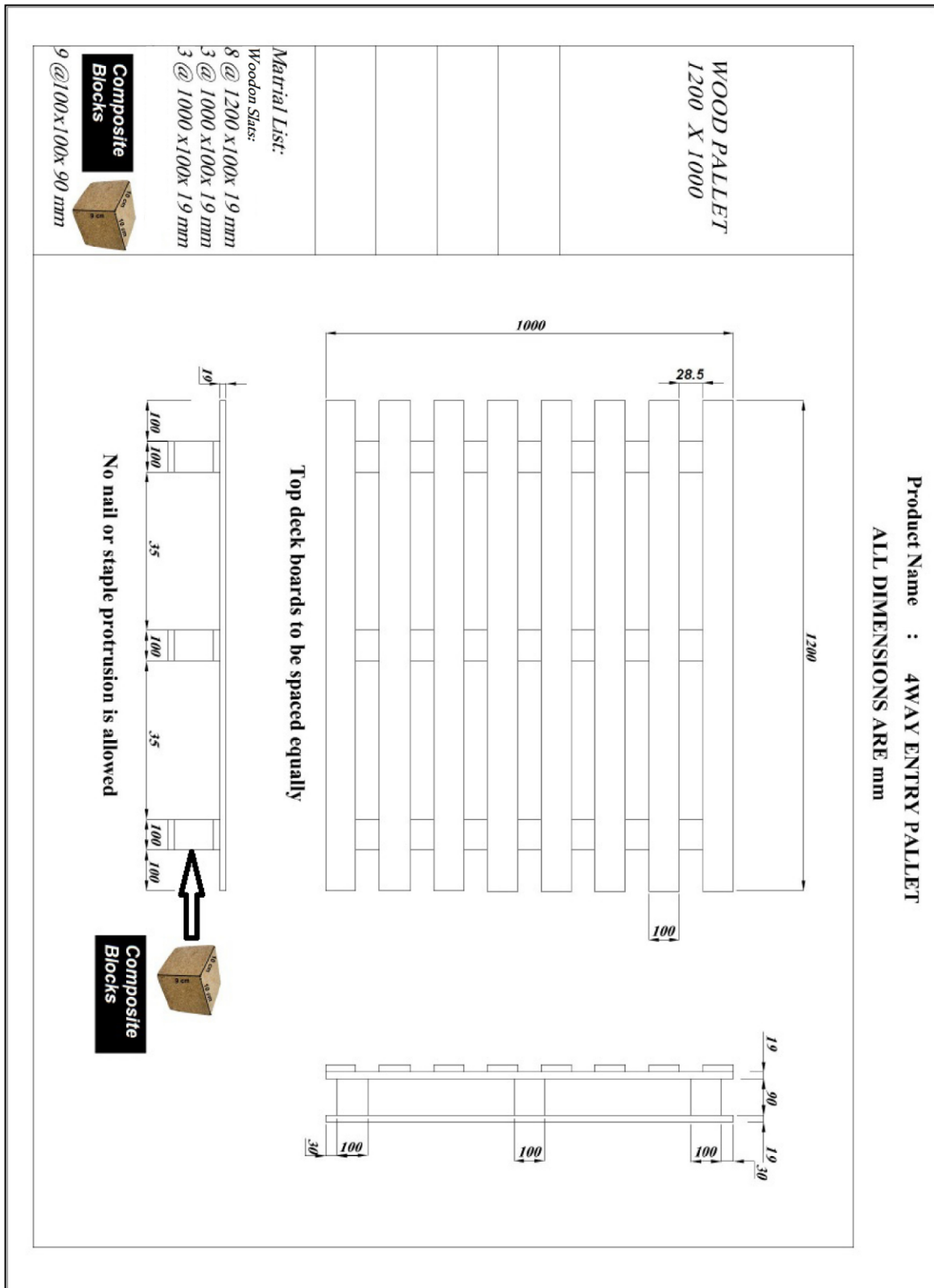
* Label for pallet

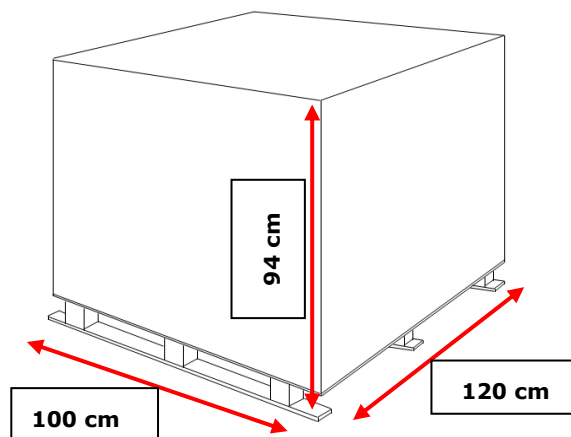


5.2: Transport configuration & Sketch of packing**G****B****F**

Components	Position
Wood Pallet (<i>with composite blocks</i>)	A
Wood Frame	B
Straps	C
Clips	D
Cover Shrinking caps (<i>pallet hooded & shrunken</i>)	E
Carton Sheet	F
Individual wrapping	G
Corrugated Board	H
Label for pieces	I
Label for pallet	J

D**J****H****E****C****A**

Section 5.3: Technical drawing for EURO Pallet

Photos:**Empty pallet****Wood frame***** Pallet Dimension****5.4 Fittings, accessories**
None**5.5 Other requirements**
None