

QR of New Madison semi pedestal **(R1)**

"Product Specifications are only used for Engineering and Manufacturing purposes. All supply chain issues need to be addressed independently of this specification"

Section 1: Lecico Product Specification

Model : **New Madison semi Pedestal**
For (Madison basins 50, 56 cm Round & Square and Rimini basins 50, 58 cm)

Article number : **FS1361400B0000**
Bar Codes : **6221006076682**

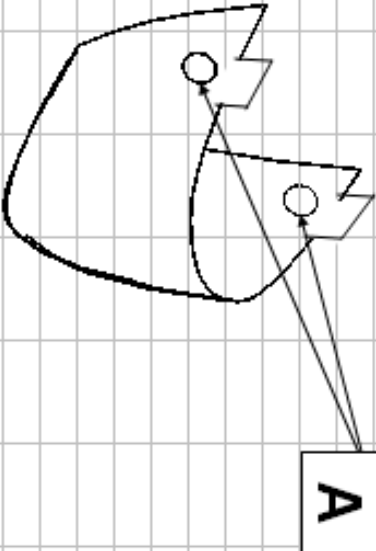
Product owner : **Lecico**
Cast Method : **Battery**
Location : **Khorshid & Borg El Arab**
Dimensional & surface Finish Stds: **IS-S-12 Lecico**
Porosity : **EN 997**
Weight : **7.41 Kg.**
Colour : **White**
Compatible products : **Madison WB 50, 56 cm Round, Square and Rimini WB 50, 58 cm**
Last revision :

R1	- Wood pallet has been change from (110cm x 100cm x 8cm) to (120cm x 100cm x 9.5cm) - Qty per pallet has been change from (24 Pieces / Pallet) to (48 Pieces / Pallet)	10.02.09
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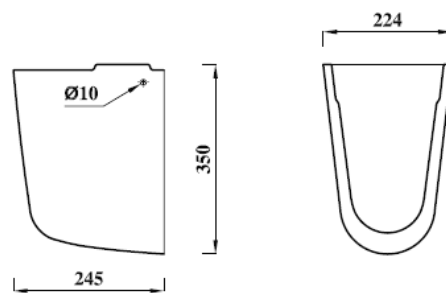


Written by		Released		Document No.	Issue No.
Date	from Name/BU	Date	from Name/BU		
10.02.2009	Said Mabrouk	10.02.2009	Marc Guirguis	1381	1

Section 1.1: Punching Specification

				Lecico New Madison Ped:(WH)New+ Fixing (New Miami-Monaco-Squaro)Semi Pedestal عاصم نو ماديسون (نيسو مياي - موناكو - اسكوارو) معلق Part No.: FS1361400B0000 (New Madison) FS10U1400B0000 (New Miami) N/A (Monaco) FS1361500B0000 (Squaro) Date : 21 / 04 / 12 Last Revision: 3 (Add. Squaro WH Ped)	
Code	Casting punch	After firing	Tolerances	Punch place	
كود	تخريم الصب	بعد الحريق	مسموحات	مكان التخريم	
A	11	10	±1	خرم التثبيت	
Target Weight		7.41 K.G		الوزن	

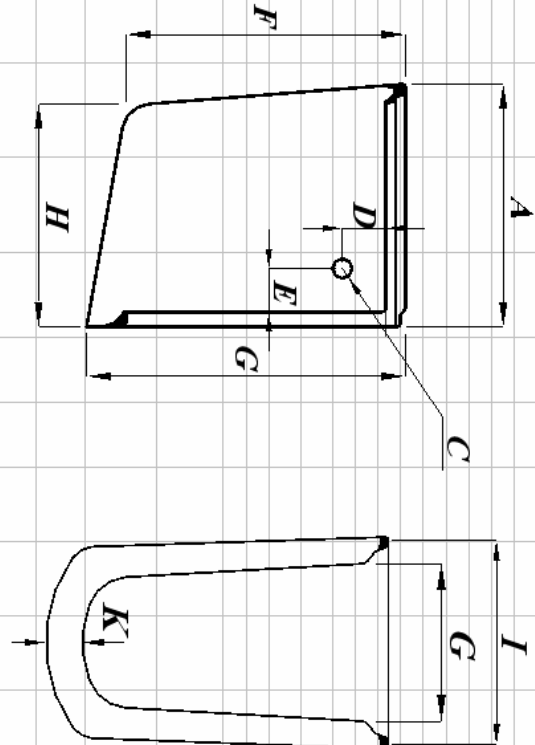
Section 1.2: Technical Drawing



Note: All dimensions are approximate and subject to normal ceramic variation. Lecico reserve the right to change our product without prior notification.

Revision No .	Reason .	Date Of Rev .
0	Initial Issue .	3/2/2009
1	Some Dimensions Have Been Modified .	9/9/2009
Lecico	New Madison Semi Pedestal (Provisional Drawing)	Scale : 1:10
		Drawing No.:000356

Section 2: Glost Specification

Technical drawings Semi-Pedestals											Type :		Date :	
											production		Lecico Internal Standard	
											Development			
											Inspector			
											Tolerance <75mm = 5% >75mm = 2%			

Section 3: Spray and placing specification

Firing on 1200°C



Logo:

None

Section 4: Bill of Materials and assembly

Qty	Components	part number	Position	DISCRIPTIONS
1	Wood Pallet	None	A	Four way pallet /BOX 120 cm x 100 cm x 9.5 cm
1	Wood frame	None	B	120 cm x 100 cm x1.9 cm
48	White Box (Overlap)	N/A	C	Carton box 36 cm x 23 cm x 28 cm
4	straps	FPSZX70000	D	Plastic ≈ 19 m per pallet
8	Clips	FPSZX60000	E	Steel
1	Cover Shrinking caps (pallet hooded & shrunken)	FPSZ013000	F	Plastic 1300 x640x1800 110±5 μ (Micron)
1	Carton Sheet	FPSZ12C200	G	120cm x 100cm
48	Fixing kit	FC100SET5BZZ00	H	Steel / plastic
48	Label for pieces	FPSZ341000	I	5 cm x 3 cm
48	Label for box	FPSZ363000	J	10.4 cm x 5.6 cm
3	Label for pallet	FPSZ3H1000	K	21 cm x 14.8 cm
3	Date label	FPSZ341000		5 cm x 3 cm
3	Shift label	FPSZ3C1001		
48	Packers labors labels	FPSZ3C1000		
	Clear tape	FPSZX10000		36 m per pallet
50	Staples	FPSZX30000		14/13
48	Pieces /pallet			
12	No. pieces /layer			
4	No. layer			
Remark				

PRODUCT PACKAGING / Piece					
(DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Label	0.22 (g)				
TOTAL	0.22 (g)	TOTAL	(g)	TOTAL	(g)
ANCILLARY PACKAGING / Pallet					
(Packaging that is involved in the delivery of the product that will be discarded at the warehouse)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Boxes	26400 (g)	Wood Pallet	16025 (g)	straps	199.5 (g)
Carton Sheet	610 (g)	Wood frame	3500 (g)	Cover Shrinking caps	1570 (g)
Label for box	27.4 (g)			Clips	60 (g)
Label for pallet	7.4 (g)				
TOTAL	27044.8(g)	TOTAL	19525 (g)	TOTAL	1829.5 (g)

Section 5: Palletisation

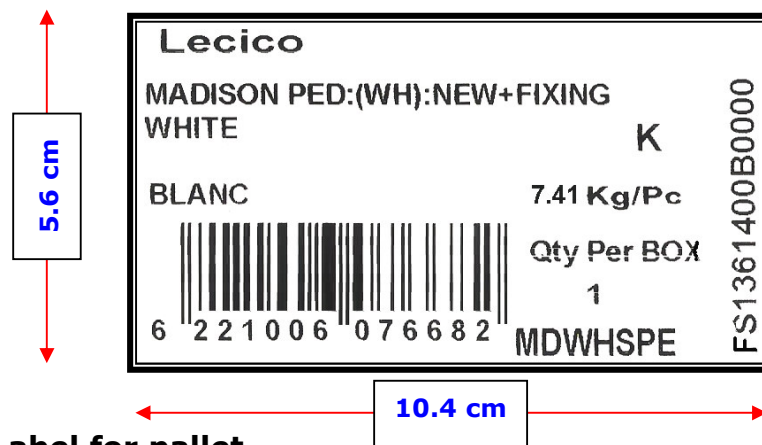
5.1 Palletising

Labels: EAN

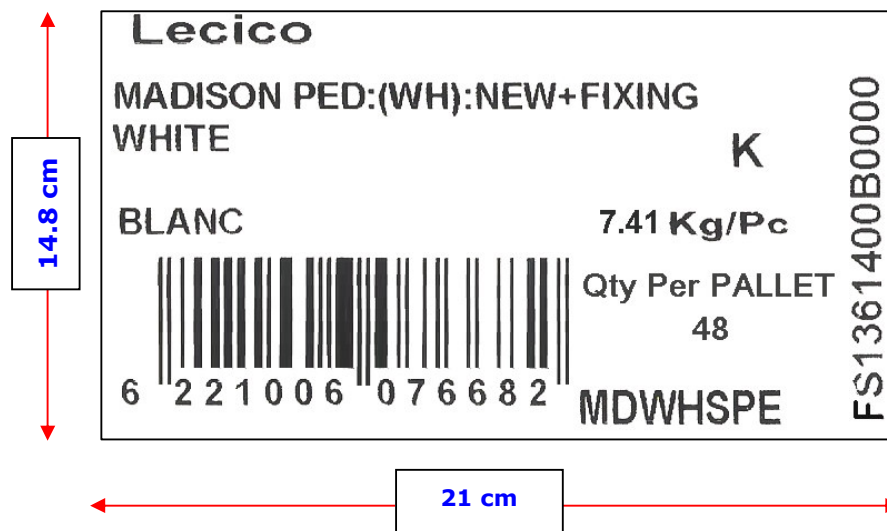
* Label for pieces



* Label for box



* Label for pallet



5.2 Transport configuration and Sketch of packing

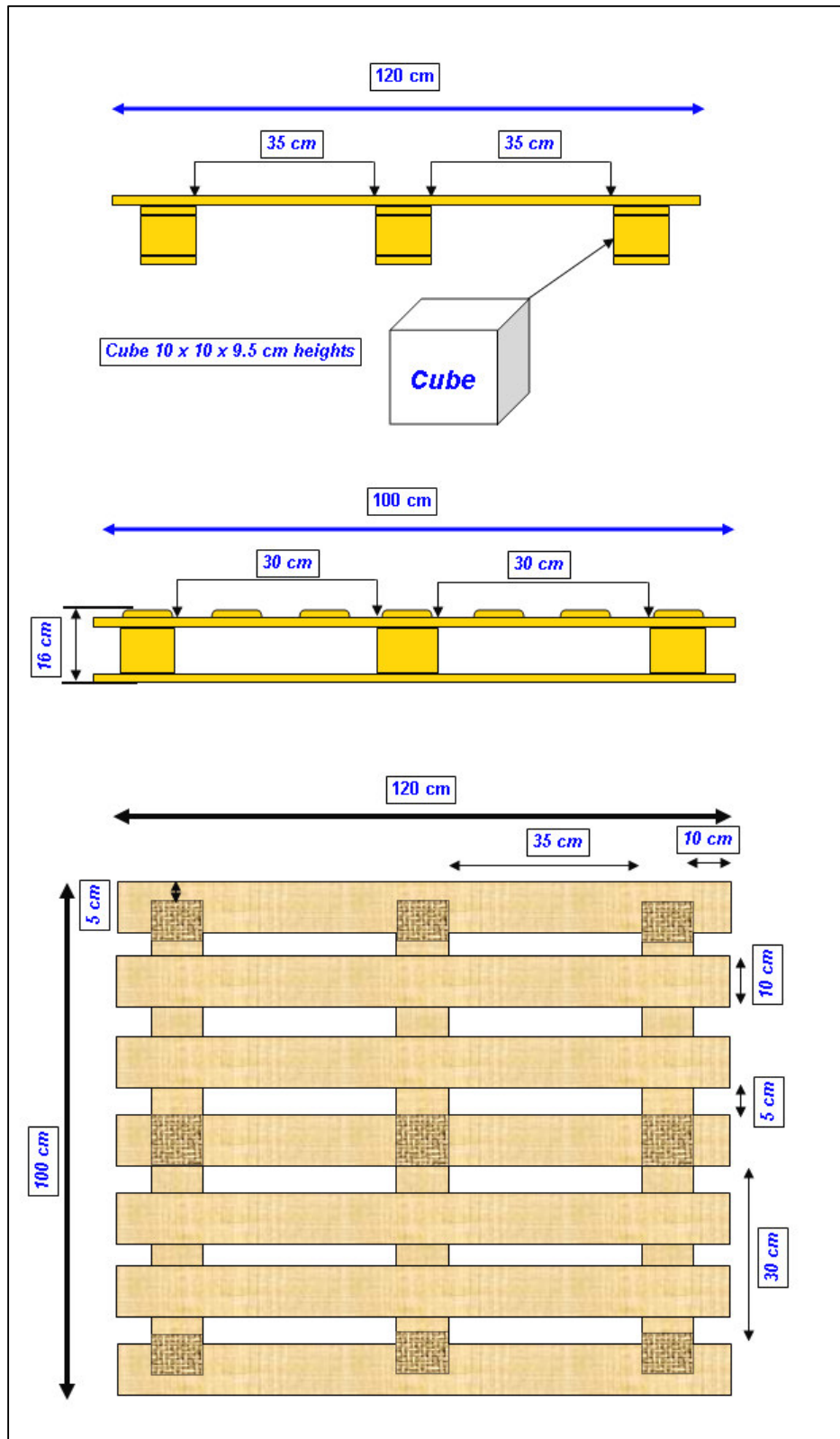


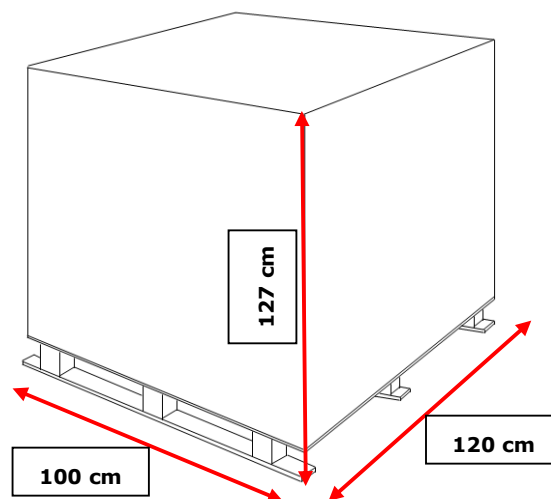
Similar



*** Plastic strap under plastic shrink warping**

Section 5.3: Technical drawing for Pallet



Photos:**Empty pallet****Wood frame***** Pallet Dimension****5.4 Fitting and Accessories****Fixing screws kit****5.5 Other requirements****None**