

QR of B6071 Soft Close Seat Cover

"Product Specifications are only used for Engineering and Manufacturing purposes. All supply chain issues need to be addressed independently of this specification"

## Section 1: Lecico Product Specification

**Model** : **B6071 Soft Close Seat Cover**

**Article number** : **FC100112130000**

**Customer code** : **STWHSC2NC**

**Porosity** : **None**

**Weight** : **2.32 Kg.**

**Material** : **Urea**

**Colour** : **White**

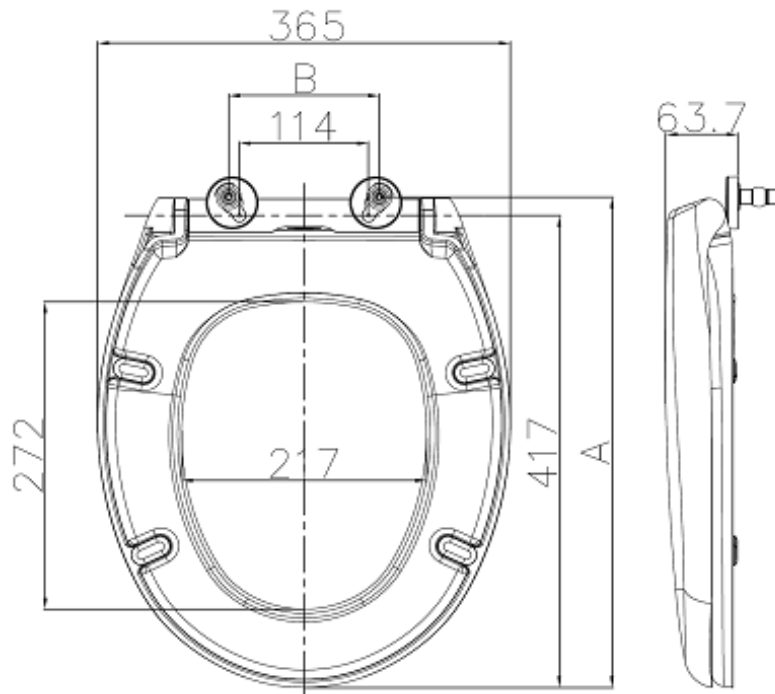
**Bill of material translated to Arabic Page: 9**

**Last Revision** : **0**



| Written by |                     | Released   |                  | Document No. | Issue No. |
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| Date       | from Name/BU        | Date       | from Name/BU     |              |           |
| 03.01.2018 | <i>Said Mabrouk</i> | 03.01.2018 | <i>Alaa Saad</i> | <b>6183</b>  | <b>0</b>  |
|            |                     |            |                  |              |           |

## Section 2: Technical Drawing



| Item No. | Bolts   | A       | B       | Installation |                   |
|----------|---------|---------|---------|--------------|-------------------|
| B607100  | B020420 | 417±12  | 64-90   | top-mounted  | with soft-closing |
|          |         | 417±12  | 138-164 |              |                   |
|          |         | 392-405 | 114±24  |              |                   |
|          |         | 429-442 | 114±24  |              |                   |

### Seat Cover Fixing kit:



### Section 3: Bill of Materials and assembly

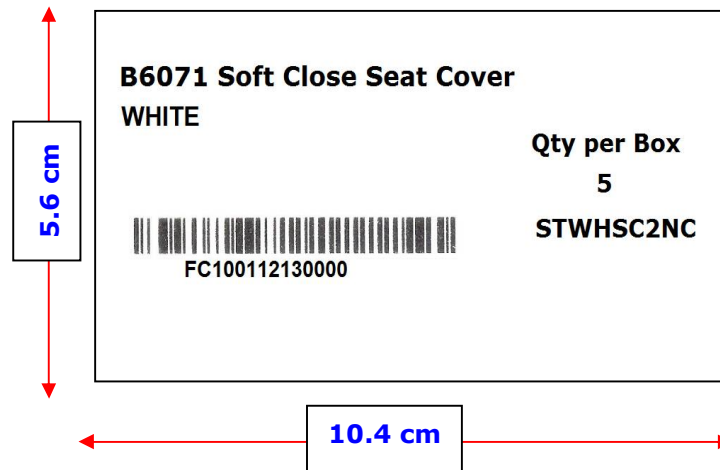
| <b>Qty</b>    | <b>Components</b>                                                    | <b>part number</b> | <b>Position</b> | <b>DISCRIPTIONS</b>                                                              |
|---------------|----------------------------------------------------------------------|--------------------|-----------------|----------------------------------------------------------------------------------|
| <b>1</b>      | <b>Wood Pallet</b>                                                   | <b>None</b>        | <b>A</b>        | <b>Four way pallet /Box</b><br><b>120cm x 100 cm x 9 cm</b>                      |
| <b>1</b>      | <b>Wood frame</b>                                                    | <b>None</b>        | <b>B</b>        | <b>120cm x 100cm x 1.9cm</b>                                                     |
| <b>24</b>     | <b>Brown Box</b>                                                     | <b>None</b>        | <b>C</b>        | <b>Carton box(Internal box dimension )</b><br><b>42.5 cm x 40.5 cm x 48.5 cm</b> |
| <b>4</b>      | <b>Straps</b>                                                        | <b>FPSZX70000</b>  | <b>D</b>        | <b>Plastic</b><br><b>≈ 26.4 m per pallet</b>                                     |
| <b>8</b>      | <b>Clips</b>                                                         | <b>FPSZX60000</b>  | <b>E</b>        | <b>Steel</b>                                                                     |
| <b>1</b>      | <b>Cover Shrinking caps</b><br><i>(pallet hooded &amp; shrunken)</i> | <b>FPSZ017000</b>  | <b>F</b>        | <b>Plastic 1300 x640x2500</b><br><b>≈ 110±5 μ (Micron)</b>                       |
| <b>2</b>      | <b>Carton Sheet</b>                                                  | <b>FPSZ12C200</b>  | <b>G</b>        | <b>120 cm X 100 cm</b>                                                           |
| <b>24</b>     | <b>Label for Box</b>                                                 | <b>FPSZ341000</b>  | <b>H</b>        | <b>10.4 cm x 5.6 cm</b>                                                          |
| <b>3</b>      | <b>Label for Pallet</b>                                              | <b>FPSZ363000</b>  | <b>I</b>        | <b>21 cm x 14.8 cm</b>                                                           |
| <b>3</b>      | <b>Date label with barcode</b>                                       | <b>FPSZ3L3000</b>  |                 | <b>7 cm x 3.5 cm</b>                                                             |
| <b>3</b>      | <b>Shift label</b>                                                   | <b>FPSZ3C1001</b>  |                 |                                                                                  |
| <b>3</b>      | <b>Packers labors labels</b>                                         | <b>FPSZ3C1000</b>  |                 |                                                                                  |
|               | <b>Clear tape</b>                                                    | <b>FPSZX10000</b>  |                 | <b>24 m per pallet</b>                                                           |
| <b>576</b>    | <b>Staples for Box</b>                                               | <b>FPSZX30001</b>  |                 | <b>13/12</b>                                                                     |
| <b>50</b>     | <b>Staples for Pallet</b>                                            | <b>FPSZX30000</b>  |                 | <b>14/13</b>                                                                     |
|               |                                                                      |                    |                 |                                                                                  |
| <b>120</b>    | <b>Pieces /pallet</b>                                                |                    |                 |                                                                                  |
| <b>30</b>     | <b>No. pieces /layer</b>                                             |                    |                 |                                                                                  |
| <b>5</b>      | <b>No. pieces / Box</b>                                              |                    |                 |                                                                                  |
| <b>6</b>      | <b>No. Boxes /layer</b>                                              |                    |                 |                                                                                  |
| <b>4</b>      | <b>No. layer</b>                                                     |                    |                 |                                                                                  |
| <b>Remark</b> |                                                                      |                    |                 |                                                                                  |

| PRODUCT PACKAGING /piece                                                                            |                   |              |                  |                      |                    |
|-----------------------------------------------------------------------------------------------------|-------------------|--------------|------------------|----------------------|--------------------|
| (DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)                   |                   |              |                  |                      |                    |
| CARD                                                                                                |                   | WOOD         |                  | PLASTIC              |                    |
| TYPE                                                                                                | WEIGHT (g)        | TYPE         | WEIGHT (g)       | TYPE                 | WEIGHT (g)         |
| Boxes                                                                                               | 1650.12(g)        |              |                  |                      |                    |
| Label for box                                                                                       | 0.57 (g)          |              |                  |                      |                    |
|                                                                                                     |                   |              |                  |                      |                    |
| <b>TOTAL</b>                                                                                        | <b>1650.69(g)</b> | <b>TOTAL</b> | <b>(g)</b>       | <b>TOTAL</b>         | <b>(g)</b>         |
| ANCILLARY PACKAGING/ pallet                                                                         |                   |              |                  |                      |                    |
| (Packaging that is involved in the delivery of the product that will be discarded at the warehouse) |                   |              |                  |                      |                    |
| CARD                                                                                                |                   | WOOD         |                  | PLASTIC              |                    |
| TYPE                                                                                                | WEIGHT (g)        | TYPE         | WEIGHT (g)       | TYPE                 | WEIGHT (g)         |
| Label for pallet                                                                                    | 11.1 (g)          | Wood Pallet  | 13800 (g)        | Straps               | 269.28 (g)         |
| Carton Sheet                                                                                        | 1220(g)           | Wood frame   | 3500(g)          | Cover Shrinking caps | 1640 (g)           |
|                                                                                                     |                   |              |                  | Clips                | 60 (g)             |
|                                                                                                     |                   |              |                  |                      |                    |
|                                                                                                     |                   |              |                  |                      |                    |
|                                                                                                     |                   |              |                  |                      |                    |
| <b>TOTAL</b>                                                                                        | <b>1231.1 (g)</b> | <b>TOTAL</b> | <b>17300 (g)</b> | <b>TOTAL</b>         | <b>1969.28 (g)</b> |

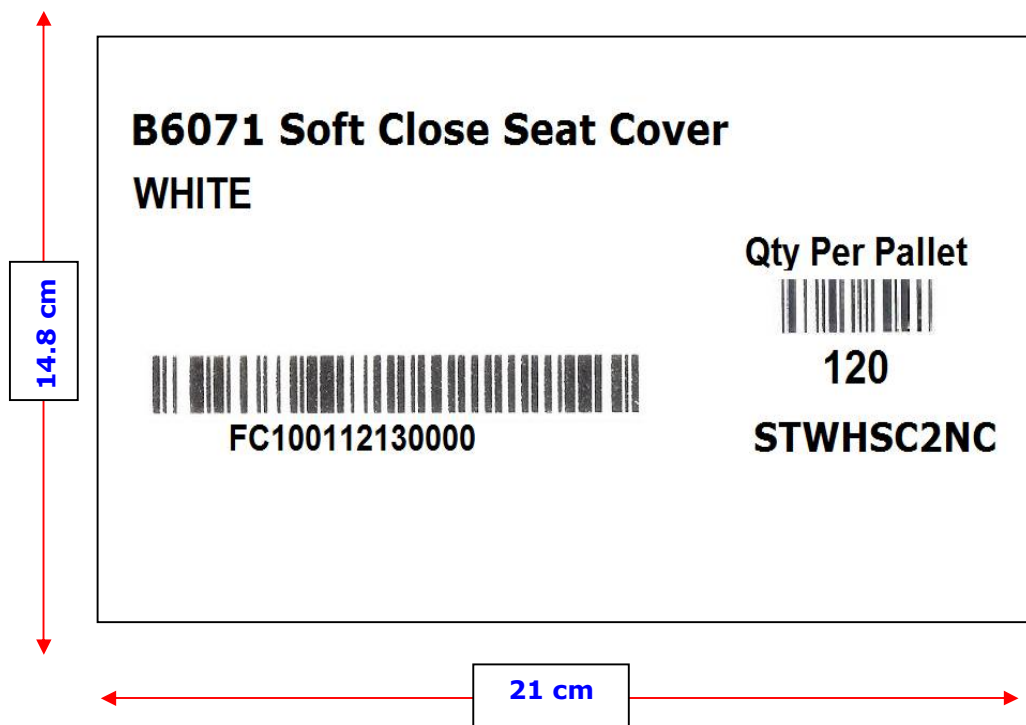
## Section 4: Palletisation

### 4.1 Palletising Labels:

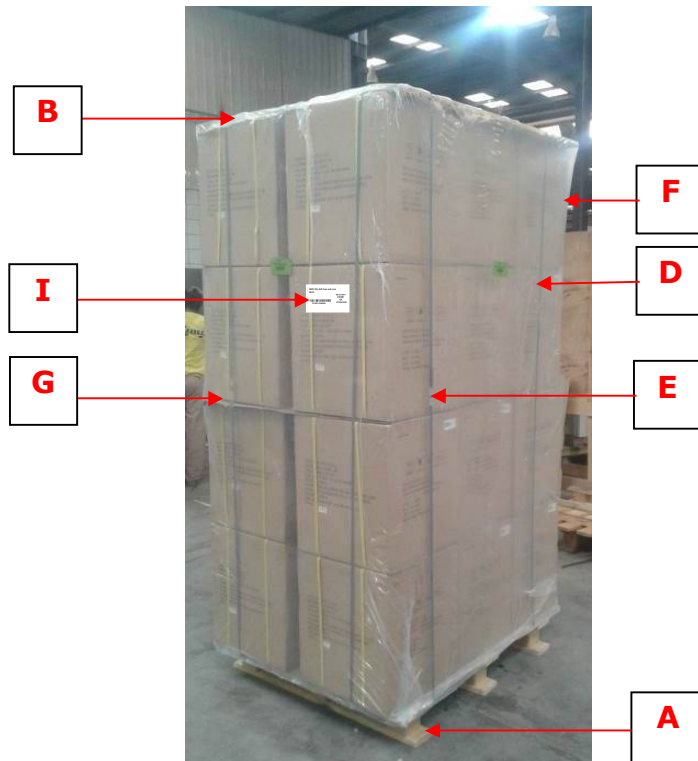
#### \*Label for the Box



#### \*Label for the Pallet



## 4.2 Transport configuration and Sketch of Packing

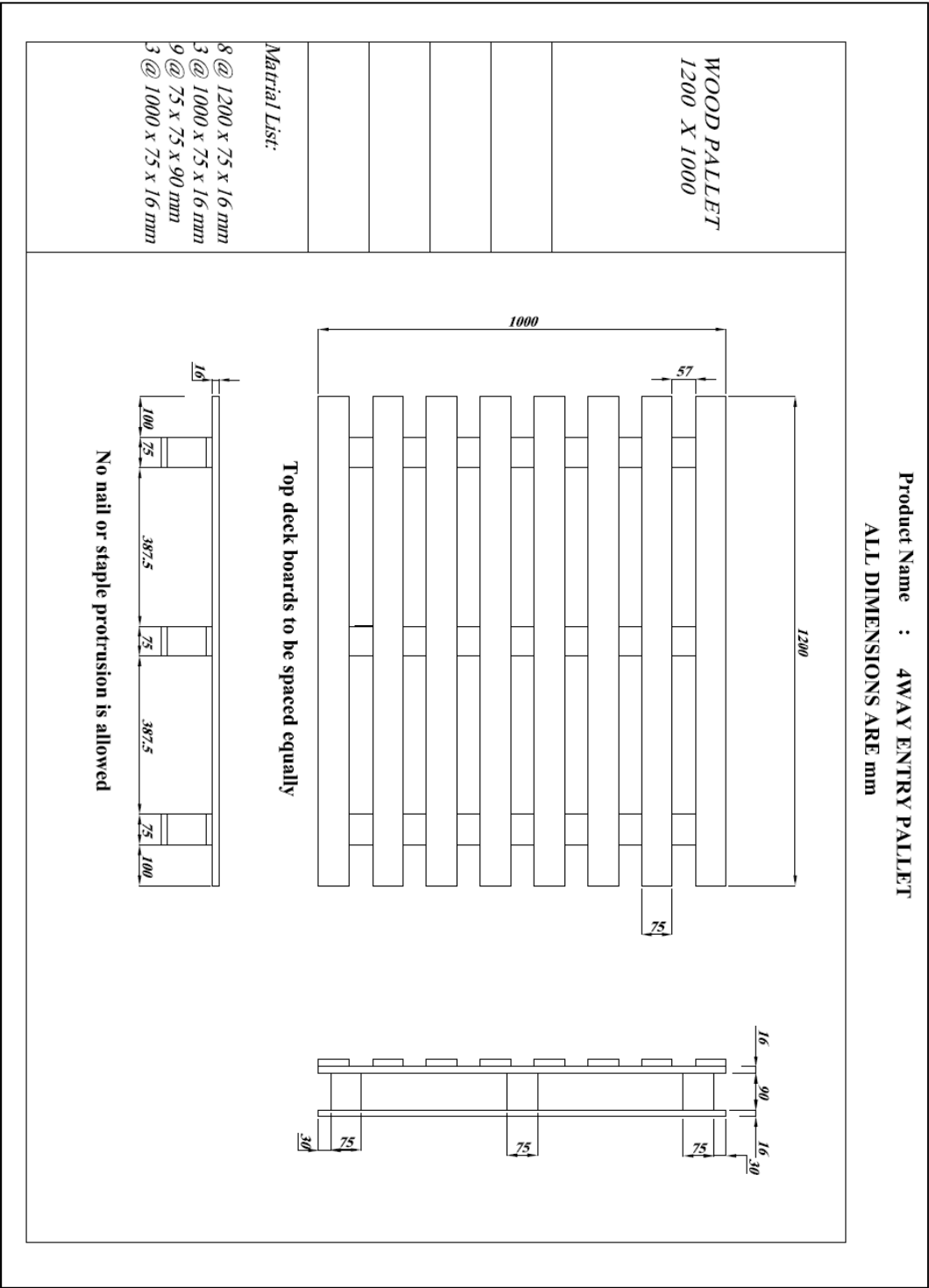


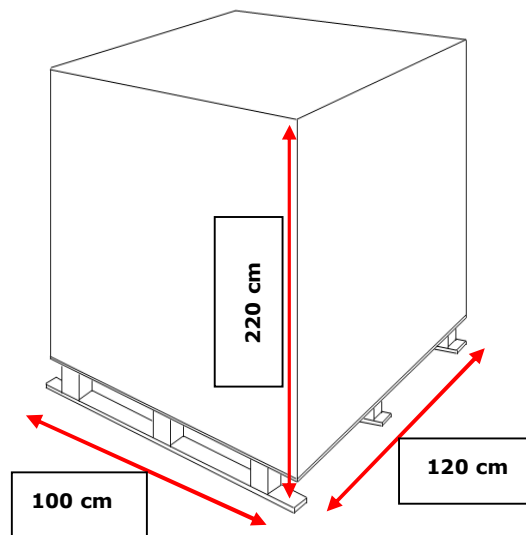
| Components                                         | Position |
|----------------------------------------------------|----------|
| Wood Pallet                                        | A        |
| Wood frame                                         | B        |
| Brown Box                                          | C        |
| Straps                                             | D        |
| Clips                                              | E        |
| Cover Shrinking caps<br>(pallet hooded & shrunken) | F        |
| Cartoon Sheet                                      | G        |
| Label for Individual box                           | H        |
| Label for Pallet                                   | I        |

**\* Plastic Straps under cover shirking caps**



Section 4.3: Technical drawing for Pallet



**Photos:****Empty pallet****Wood frame****\* Pallet Dimension****4.4 Fittings, accessories****None****4.5 Other Requirements****None**

**Bill of material translated:**

| Material used | Components in English                | المكونات باللغة العربية              | المواد المستخدمة |
|---------------|--------------------------------------|--------------------------------------|------------------|
| Wood          | Wood Pallet                          | طليبة خشب                            | خشب              |
|               | Wood frame                           | برواز خشب مفرغ                       |                  |
|               | Large frame                          | برواز كبير                           |                  |
|               | Wooden Chipboard                     | خشب حبيبي                            |                  |
|               | Wooden Slat                          | ترابيع خشب                           |                  |
|               | Wooden Pole                          | عمود خشبي                            |                  |
|               | Tank Wooden Spacer                   | قاعدة خشبية للتك بالماكينة           |                  |
|               | Tank large Wooden Frame              | قاعدة خشبية كبيرة للتك بالماكينة     |                  |
| Plastic       | Straps                               | شمبر بلاستيك                         | بلاستيك          |
|               | Thermal Straps                       | شمبر بلاستيك حراري                   |                  |
|               | Individual wrapping                  | غطاء بلاستيك للقطعة                  |                  |
|               | Pallet Cover Shrinking caps          | غطاء بلاستيك للبالته                 |                  |
|               | Clear Tape                           | لزق شفط                              |                  |
|               | Blue Tape                            | لزق أزرق                             |                  |
|               | Water Plastic Distributer            | موزع مياه بلاستيك                    |                  |
|               | Foam Piece                           | قل لملء الفراغت او للحماية (إن وجد ) |                  |
|               | Air bubble wrap                      | شرايح بلاستيك هوائي                  |                  |
|               | Overflow Trim                        | طية للحوض أو البنية                  |                  |
| Carton        | Carton sheet                         | شيت كرتون سنجل                       | كرتون            |
|               | Corrugated Board                     | دبل                                  |                  |
|               | Printed Box                          | كرتون مموج (ثلاثي)                   |                  |
|               | Brown Box                            | صندوق كرتون طباعة الوان              |                  |
|               | Carton Cap                           | صندوق كرتون نبي                      |                  |
|               | Cardboard Angle                      | طريوش كرتون (برنيطة)                 |                  |
|               | Carton Protection                    | زاوية كرتون                          |                  |
|               | Rim Cardboard cap                    | كرتون لحماية المخرج                  |                  |
|               | Foot Cardboard cap for WC            | كرتون لحماية قاعدة المرحض            |                  |
|               | Carton outlet for WC                 | قورمه لرنج المرحض                    |                  |
|               | Carton Spacer for Tank               | قورمه لرجل المرحض                    |                  |
|               |                                      | قورمه للمرحض                         |                  |
| Labels        | Label for pieces                     | حامل خزان كرتون                      | إستيكرز          |
|               | Inspection label for pieces          |                                      |                  |
|               | Guarantee label for the piece        | إستيكرز للقطع                        |                  |
|               | Label for box                        | إستيكرز فحص للقطع                    |                  |
|               | Lecico Blue Bathroom Label for Boxes | إستيكرز الضمان                       |                  |
|               | Label for pallet                     | إستيكرز للصندوق الكرتون              |                  |
|               | Care label                           | إستيكرز ليسيكو أزرق للصانين          |                  |
|               | Mechanism care label                 | إستيكرز للبالته                      |                  |
|               | Packaging date label with barcode    | إستيكرز غلاف المنتج                  |                  |
|               | Shift label                          | إستيكرز غلاف الماكينة                |                  |
|               | Packers labors labels                | إستيكرز تاريخ التعبئة بالباركود      |                  |
|               | Assembly labors labels               | إستيكرز التوجيه                      |                  |
|               | Label of location Packaging          | إستيكرز عمال التعبئة                 |                  |
| Metal         | Clips                                | إستيكرز عمال التركيب الخزان          | معادن            |
|               | Staples for boxes                    | إستيكرز للمنطقة المعما بها المنتج    |                  |
|               | Staples for pallet                   | مشبك (كليبس)                         |                  |
|               | Fixing Screws Kit WC                 | دبابيس للصانين                       |                  |
|               | Fixing Screws Kit WB                 | دبابيس للبالته                       |                  |
|               |                                      | طقم مسامير تثبيت المرحض              |                  |
| Paper         | Installation Instructions            | طقم مسامير تثبيت الحوض               | ورق              |
|               | Pallet Sheet                         |                                      |                  |
|               | Cut-out Template                     |                                      |                  |