

QR of Atlas Tank low level (M) / **Heat Merchant**

"Product Specifications are only used for Engineering and Manufacturing purposes. All supply chain issues need to be addressed independently of this specification"

Section 1: Lecico Product Specification

Model : Atlas Tank low level (M) / Heat Merchant

Article number : FS110331400000

Bar Codes : 6221006012994

Product owner : Lecico

Cast Method : Battery

Location : Khorshid & Borg El Arab

Dimensional & surface Finish STDs: IS-S-12 Lecico...

External Standards... Function : EN 997

Porosity : EN 997

Colour : White

Ceramic Weight : 14.24 Kg.

Compatible products : Atlas set

Bill of material translated to Arabic page: 14

Last Revision : 0



Written by		Released		Document No.	Issue No.
Date	from Name/BU	Date	from Name/BU		
28.10.2019	Said Mabrouk	28.10.2019	Alaa Saad	7015	0

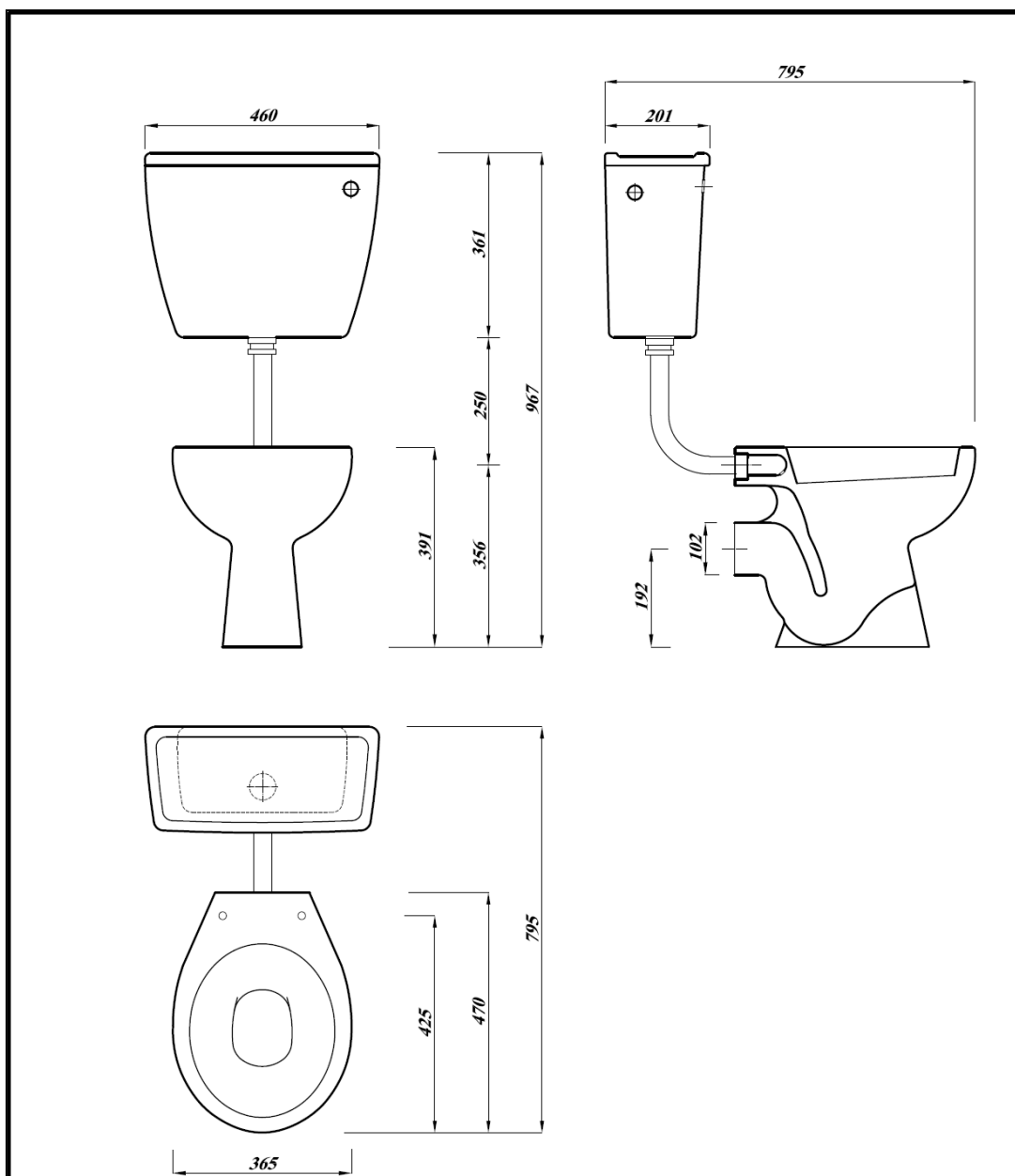
Section 1.1: Punching Specification

The share drive rout below:



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Section 2: Technical Drawing



Note: All dimensions are approximate and subject to normal ceramic variation. Lecico reserve the right to change our product without prior notification.

Revision No .	Reason .	Date Of Rev .
0	Initial Issue .	30/4/2015
Lecico	Atlas Low Level WC With Low Level Tank Right Lever	Scale : 1:10 Drawing No.:1089

Section 3: Spray and placing Specification

Similar

Firing in 1200°C
Loaded flat



Logo:

None

Section 4: Bill of Materials and assembly**30 Pcs/ Pallet**

Qty	Components in English	part number	Position	DISCRIPTIONS
1	Wood Pallet	None	A	Four way pallet /Plastic 135cm X 107cm X 6cm
1	Wood frame	None	B	135cm X 107cm x 1.9cm
2	Large frame between layer	None	C	119cm X 101cm x 3cm
4	straps	FPSZX70000	D	Plastic ≈ 18 m per pallet
8	Clips	FPSZX60000	E	Steel
1	Cover Shrinking caps (pallet hooded & shrunken)	FPSZ012000	F	Plastic 1300 x 450x1600 110± μ (Micron)
	Thermal strap	FPSZ125100	G	Plastic ≈ 33 m per pallet
3	Carton separator	FPSZ12F200	H	135 cm X 108 cm
	Corrugated board	FPSZ131000	I	40 cm ≈ 15 m per pallet
30	Label for pieces	FPSZ341000	J	5 cm x 3 cm
3	Label for pallet	FPSZ3H1000	K	21 cm x 14.8 cm
3	M Letter label	FPSZ341000	L	5 cm x 3 cm (the label to be cut to 2 pieces size 2.5 x 1.5 cm as the label below page 9)
3	Date label	FPSZ3L3000		7 cm x 3.5cm
3	Shift label	FPSZ3C1001		
3	Packers labors labels	FPSZ3C1000		
50	Staples for pallet	FPSZX30000		14/13
30	Pieces /pallet			
15	No. pieces /layer			
2	No. of layer			

PRODUCT PACKAGING / Piece					
(DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Label for piece	0.22 (g)			Thermal strap	12(g)
Corrugated board	85 (g)				
TOTAL	85.22(g)	TOTAL	(g)	TOTAL	12(g)

ANCILLARY PACKAGING / Pallet					
(Packaging that is involved in the delivery of the product that will be discarded at the warehouse)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Carton separator	2965 (g)	Wood Pallet	17100(g)	straps	183.6 (g)
Label For Pallet	11.76 (g)	Wood frame	4320 (g)	Cover Shrinking caps	1160 (g)
		Large frame	3000(g)	Clips	60 (g)
TOTAL	2111.76 (g)	TOTAL	24420 (g)	TOTAL	1403.6 (g)

45 Pcs/ Pallet

Qty	Components	part number	Position	DISCRIPTIONS
1	Wood Pallet	None	A	Four way pallet /Plastic 135cm X 107cm X 6cm
1	Wood frame	None	B	135cm X 107cm x 1.9cm
3	Large frame between layer	None	C	119cm X 101cm x 3cm
4	straps	FPSZX70000	D	Plastic ≈ 20.32 m per pallet
8	Clips	FPSZX60000	E	Steel
1	Cover Shrinking caps (pallet hooded & shrunken)	FPSZ012000	F	Plastic 1300 x 450x1600 110± μ (Micron)
	Thermal strap	FPSZ125100	G	Plastic ≈ 33 m per pallet
4	Carton separator	FPSZ12F200	H	135 cm X 108 cm
	Corrugated board	FPSZ131000	I	40 cm ≈ 15 m per pallet
45	Label for pieces	FPSZ341000	J	5 cm x 3 cm
3	Label for pallet	FPSZ3H1000	K	21 cm x 14.8 cm
3	M Letter label	FPSZ341000	L	5 cm x 3 cm (the label to be cut to 2 pieces size 2.5 x 1.5 cm as the label below page 9)
3	Date label	FPSZ3L3000		7 cm x 3.5 cm
3	Shift label	FPSZ3C1001		
3	Packers labors labels	FPSZ3C1000		
50	Staples for pallet	FPSZX30000		14/13
45	Pieces /pallet			
15	No. pieces /layer			
3	No. of layer			

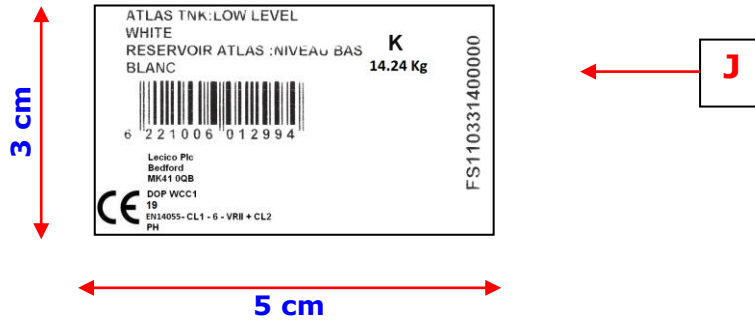
PRODUCT PACKAGING / Piece					
(DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Label for pieces	0.22 (g)			Thermal strap	12 (g)
Corrugated board	85 (g)				
TOTAL	85.22(g)	TOTAL	(g)	TOTAL	12 (g)
ANCILLARY PACKAGING / pallet					
(Packaging that is involved in the delivery of the product that will be discarded at the warehouse)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Carton separator	2100 (g)	Wood Pallet	17100(g)	straps	207.26(g)
Label for pallet	11.76 (g)	Wood frame	4320 (g)	Cover Shrinking caps	1570(g)
		Wooden Slat	3000(g)	Clips	60 (g)
TOTAL	2111.76 (g)	TOTAL	24420 (g)	TOTAL	1837.26(g)

Section 4: Palletisation

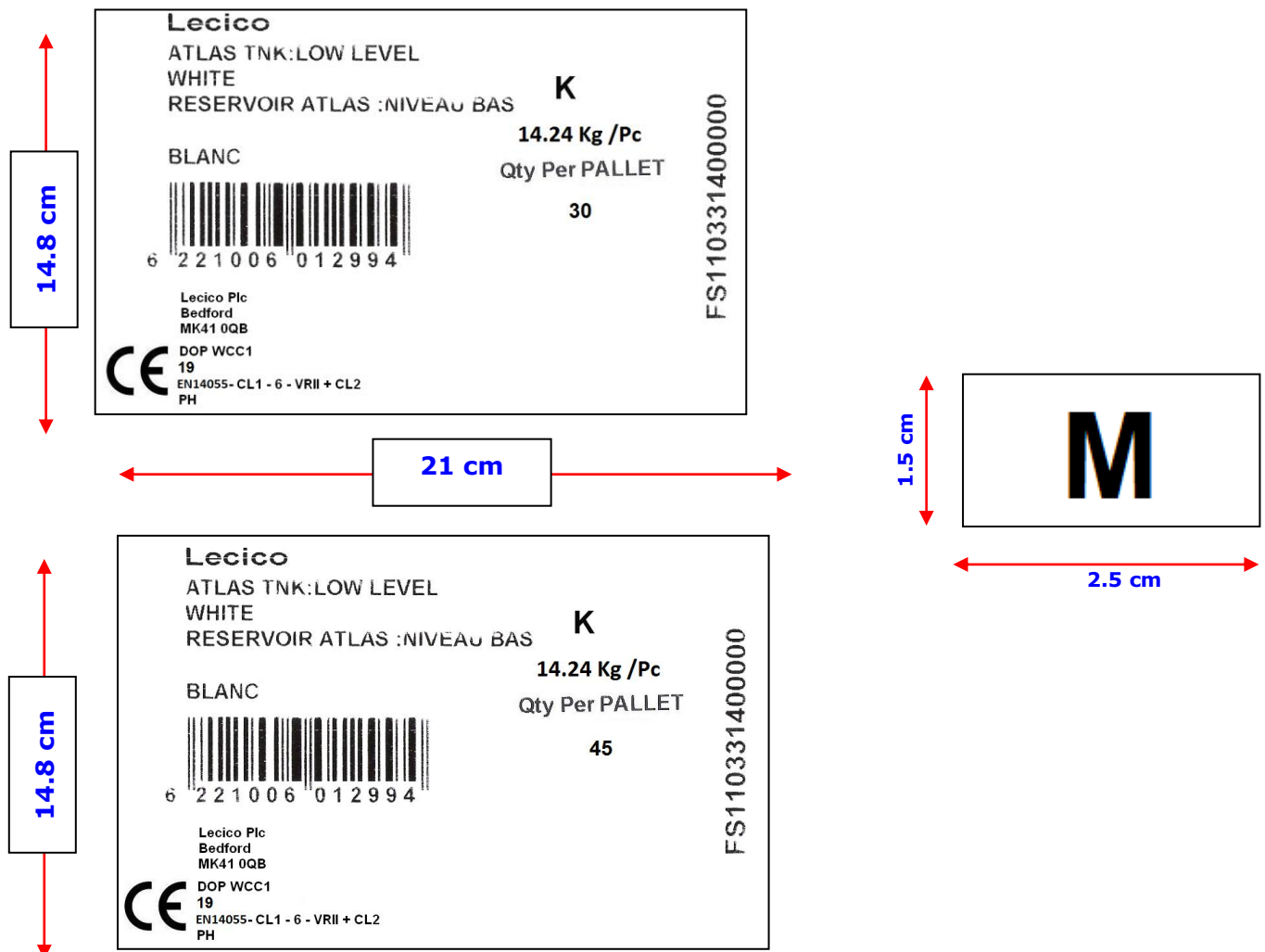
5.1 Palletising

Labels:

* Label for pieces



* Label for pallet



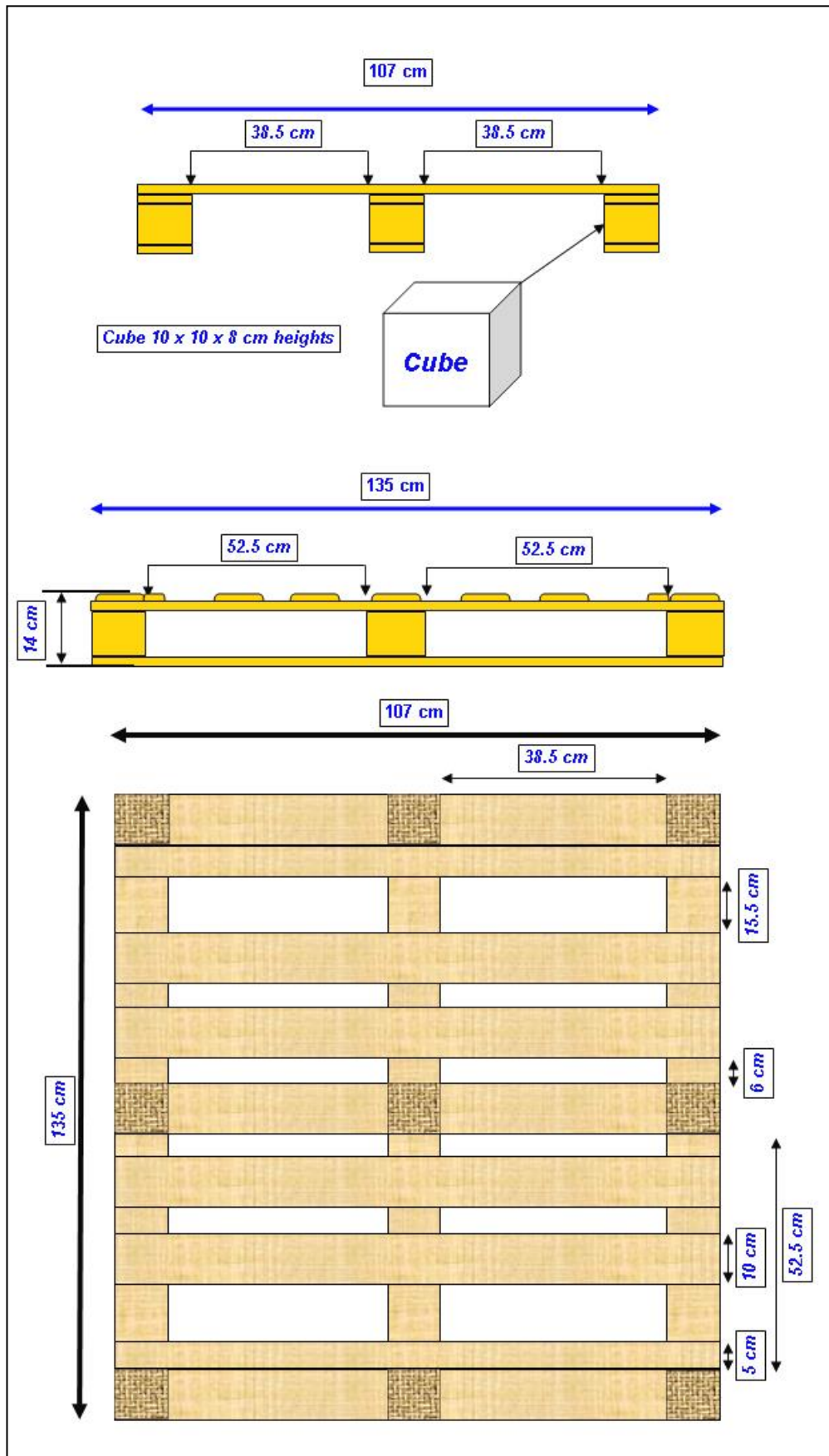
5.2: Transport configuration and Sketch of packing

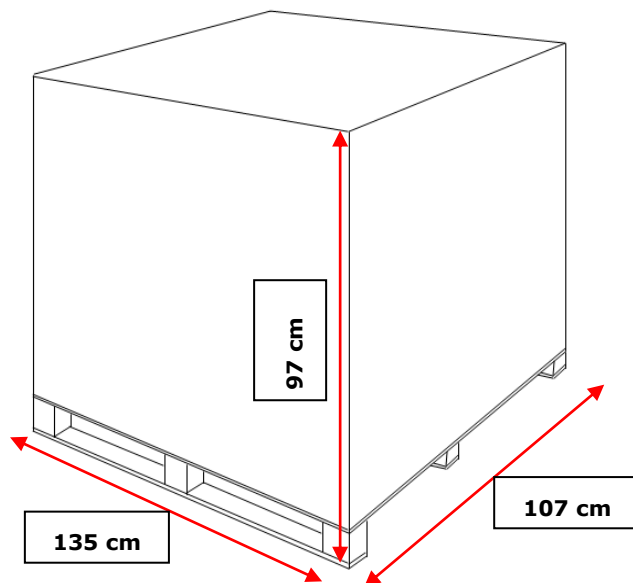
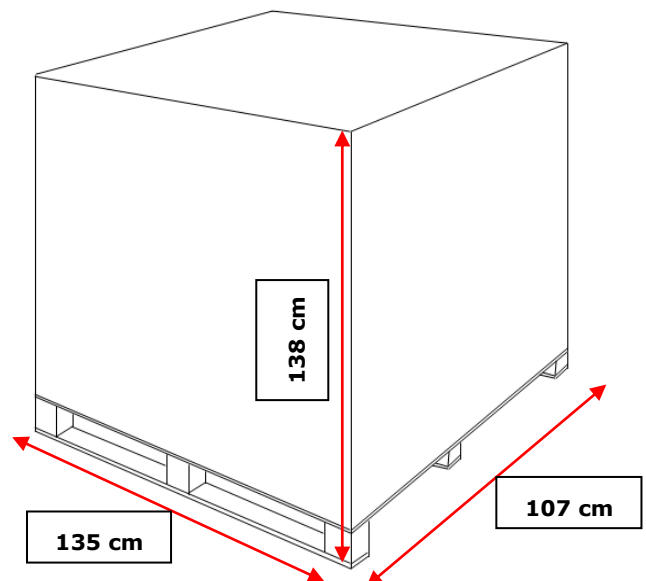
Components	Position
Wood Pallet	A
Wood frame	B
Large frame between layer	C
straps	D
Clips	E
Cover Shrinking caps (pallet hooded & shrunken)	F
Thermal strap	G
Carton separator	H
Corrugated board	I
Label for pieces	J
Label for pallet	K
M letter label	L

30 Pcs/ Pallet

45 Pcs/ Pallet*** Plastic strap under plastic shrink warping**

Section 5.3: Technical drawing for Pallet



Photos:**Wood pallet****Wood frame****large frame***** Pallet Dimension****30 Pcs/ Pallet****45 Pcs/ Pallet****5.4 Fittings, accessories**
None**5.5 Other requirements**
None

Bill of material translated:

Material used	Components in English	المكونات باللغة العربية	المواد المستخدمة
Wood	Wood Pallet	طليبة خشب	خشب
	Wood frame	برواز خشب مفرغ	
	Large frame	برواز كبير	
	Wooden Chipboard	خشب حبيبي	
	Wooden Slat	شرايح خشب	
	Wooden Pole	علمود خشبي	
	Tank Wooden Spacer	قاعدة خشبية لتلك بالماكينه	
	Tank large Wooden Frame	قاعدة خشبية كبيرة لتلك بالماكينه	
Plastic	Straps	شمبر بلاستيك	بلاستيك
	Thermal Straps	شمبر بلاستيك حراري	
	Individual wrapping	غطاء بلاستيك للقطعه	
	Pallet Cover Shrinking caps	غطاء بلاستيك للبالته	
	Clear Tape	لزقي شفاف	
	Blue Tape	لزقي أزرق	
	Water Plastic Distributer	موزع مياه بلاستيك	
	Foam Piece	قل لملء الفراغت او للحمايه (ان وجد)	
	Air bubble wrap	شرايح بلاستيك هوائي	
	Overflow Trim	ظبه للحوض او البينيه	
Carton	Carton sheet	شيت كرتون سنجل	كرتون
	Corrugated Board	كرتون مموج (فلوتج)	
	Printed Box	صندوق كرتون طابعه الوان	
	Brown Box	صندوق كرتون بني	
	Carton Cap	طربوش كرتون (بريطه)	
	Cardboard Angle	زاويه كرتون	
	Carton Protection	كرتون لحمايه المخرج	
	Rim Cardboard cap	كرتون لحمايه قاعدة المرحاض	
	Foot Cardboard cap for WC	قورمه لرجل المرحاض	
	Carton outlet for WC	قورمه للمرحاض	
	Carton Spacer for Tank	حامل خزان كرتون	
Labels	Label for pieces	إستيكرز للقطع	إستيكرز
	Inspection label for pieces	إستيكرز فحص للقطع	
	Guarantee label for the piece	إستيكرز الضمان	
	Label for box	إستيكرز للصندوق الكرتون	
	Lecico Blue Bathroom Label for Boxes	إستيكرز لبيكو أزرق للصنابير	
	Label for pallet	إستيكرز للبالته	
	Care label	إستيكرز عناية المنتج	
	Mechanism care label	إستيكرز عناية الماكينه	
	Packaging date label with barcode	إستيكرز تاريخ التعبئة بالباركود	
	Shift label	إستيكرز الورديه	
	Packers labors labels	إستيكرز عمال التعبئة	
	Assembly labors labels	إستيكرز عمال تركيب الخزانات	
	Label of location Packaging	إستيكرز للمنطقه المعأ بها المنتج	
Metal	Clips	مشبك (كليبس)	معادن
	Staples for boxes	دبابيس للصنابير	
	Staples for pallet	دبابيس للبالته	
	Fixing Screws Kit WC	طقم مسامير تثبيت المرحاض	
	Fixing Screws Kit WB	طقم مسامير تثبيت الحوض	
Paper	Installation Instructions	تعليمات لتركيب المنتج	ورق
	Pallet Sheet	ورقة تعريف للبالته	
	Cut-out Template	قورمه تركيب للأحواض	