

QR of DOC M Wash Basin 45 cm **(R4)**

"Product Specifications are only used for Engineering and Manufacturing purposes. All supply chain issues need to be addressed independently of this specification"

Section 1: Lecico Product Specification

Model : DOC M Wash Basin 45 cm

Article number : FS1310A8120000 (1TH)

Other codes: Bar Codes: 6221006096185 (1TH)

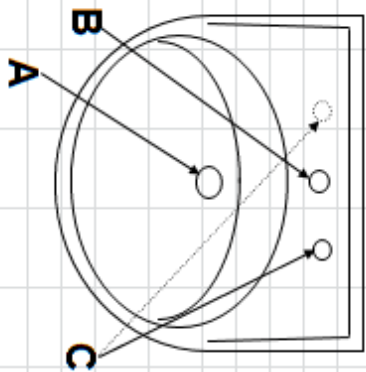
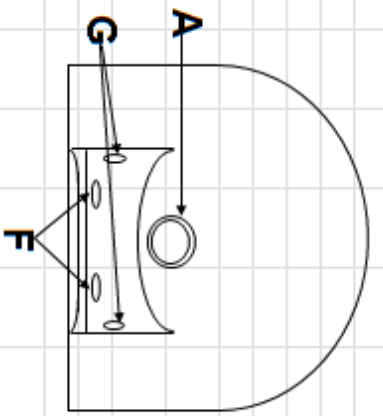
Product owner : Lecico
Cast Method : Battery
Location : Khorshid and Borg El Arab
Dimensional & Surface Finish STDs: IS -S-12 Lecico...
External Standards...Function : EN 31
Porosity : EN 997
Weight : 10.2 Kg
Colour : White
Compatible products : N/A
Last revision :

R4	Label has been amended- Add DOP and PH section:5	07.06.13
R3	* Add CE Mark on the label Section: 5.1 * Remove the Glost section: 2	03.04.13
R2	Packaging has been changed from box to plastic	24.05.10
R1	Part number has been changed from (FS131018120000) to (FS1310A8120000) section: 1	20.05.10

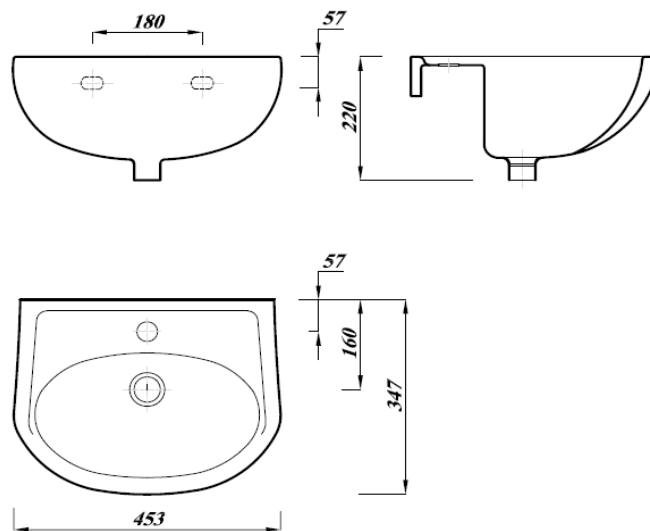


Written by		Released		Document No.	Issue No.
Date	from Name/BU	Date	from Name/BU		
07.06.2013	<i>Said Mabrouk</i>	07.06.2013	<i>Alaa Saad</i>	2247	4

Section 1.1: Punching Specification

								Lecico DOC M WB 45cm حوض دوك إم 45 سم بدون شيلبونية Part No.: FS1310A8120000 (TTH at the middle) N/A (RTH) (TTH R) N/A (LTH) (TTH L) Date : 08/ 09/ 2014 Last Revision: 5 (Right & Left tap hole (C) punching has been changed from 36 mm to 41mm as per customer request)			
Code		Punching size	After Kiln	Tolerance		Punching Place					
كود		مقاس التخريم	بعد الفرن	مسموحات		مكان التخريم					
A		51	46	(+2) (-3)		فلتر					
B		41	35	(+2) (-1)		خراط وسط					
C		41	35	(+2) (-1)		واحد خراط يمين أو شمال					
F		33x22 (شف)	30x20	±2		أخرام البراكت					
G		25				أخرام تهوية					
Target Weight			10.2 K.G			الوزن					
ملحوظة (1) : يتم مراجعة تقطيع القطعة وصنفرتها جيدا قبل الدهان بالكلور لتحسين مظهر الخط الأسود بالرنج بعد الحريق.											
Remark (1): Clay pieces are neatly finished for the seam line before painting them with Chlorine solution to minimum the bad seam line after firing.											

Section 2: Technical Drawing



Note: All dimensions are approximate and subject to normal ceramic variation. Lecico reserve the right to change our product without prior notification.

Revision No .	Reason .		Date Of Rev .
0	Initial Issue .		6/2/2010
	Doc M WB 45cm (Provisional Drawing From Block Mould Sample)		Drawn By : Moh. Refaat
	Scale : 1:10 Drawing No.:000444		

Section 3: Spray and placing specification

Firing on 1200°C
Loaded flat



Logo:

None

Section 4: Bill of Materials and assembly

Qty	Components	part number	Position	DISCRIPTIONS
1	Wood Pallet	None	A	Four way pallet /plastic 120 cm x 80 cm x 8 cm
3	Chipboard	None	B	120 cm x 80 cm x 1.9 cm
4	Cardboard Angle	FPSZ142000	C	7 cm x 7 cm x 124 cm ≈ 5 m per pallet
4	Straps	FPSZX70000	D	Plastic ≈ 18 m per pallet
8	Clips	FPSZX60000	E	Steel
1	Cover Shrinking caps (pallet hooded & shrunken)	FPSZ012000	F	Plastic 1300x450x1600 110±5 μ (Micron)
	Corrugated Board	FPSZ131000	G	40 cm ≈ 6 m per pallet
6	Cardboard cap	FP05027	H	120 cm x 80cm
	Individual wrapping	FP04015	I	80 cm Plastic
1	Carton sheet	FPSZ125100	J	120 cm x 80 cm
24	Label for pieces	FPSZ363000	K	10.4 cm x 5.6 cm
3	Label for pallet	FPSZ3H1000	L	21 cm x 14.8 cm
3	Date label	FPSZ341000		5 cm x 3 cm
3	Shift label	FPSZ3C1001		
3	Packers labors labels	FPSZ3C1000		
50	Staples for pallet	FPSZX30000		14/13
24	Pieces /pallet			
8	No. pieces /layer			
3	No. layer			
Remark				

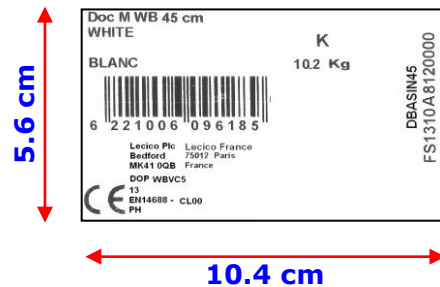
PRODUCT PACKAGING / Piece					
(DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Label for pieces	0.57 (g)			Individual wrapping	40 (g)
TOTAL	0.57 (g)	TOTAL	(g)	TOTAL	40(g)
ANCILLARY PACKAGING / pallet					
(Packaging that is involved in the delivery of the product that will be discarded at the warehouse)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
Carton sheet	900 (g)	Wood Pallet	16120 (g)	straps	190.8(g)
Corrugated Board	1020 (g)	Chipboard wood	28500(g)	Cover Shrinking caps	1570 (g)
Cardboard cap	5520 (g)			Clips	60 (g)
Cardboard Angle	3100(g)				
Label for pallet	7.4 (g)				
TOTAL	10547.4(g)	TOTAL	44620(g)	TOTAL	1820.8 (g)

Section5: Palletisation

5.1 Palletising

Labels:

* Label for Product



* Label for Pallet



5.2 Transport configuration and Sketch of Packing

Components	Position
Wood Pallet	A
Chipboard	B
Cardboard Angle	C
straps	D
Clips	E
Cover Shrinking caps (pallet hooded & shrunken)	F
Corrugated Board	G
Cardboard cap	H
Individual wrapping	I
Cartoon sheet	J
Label for pieces	K
Label for pallet	L



G

J

J



B



E

L

D

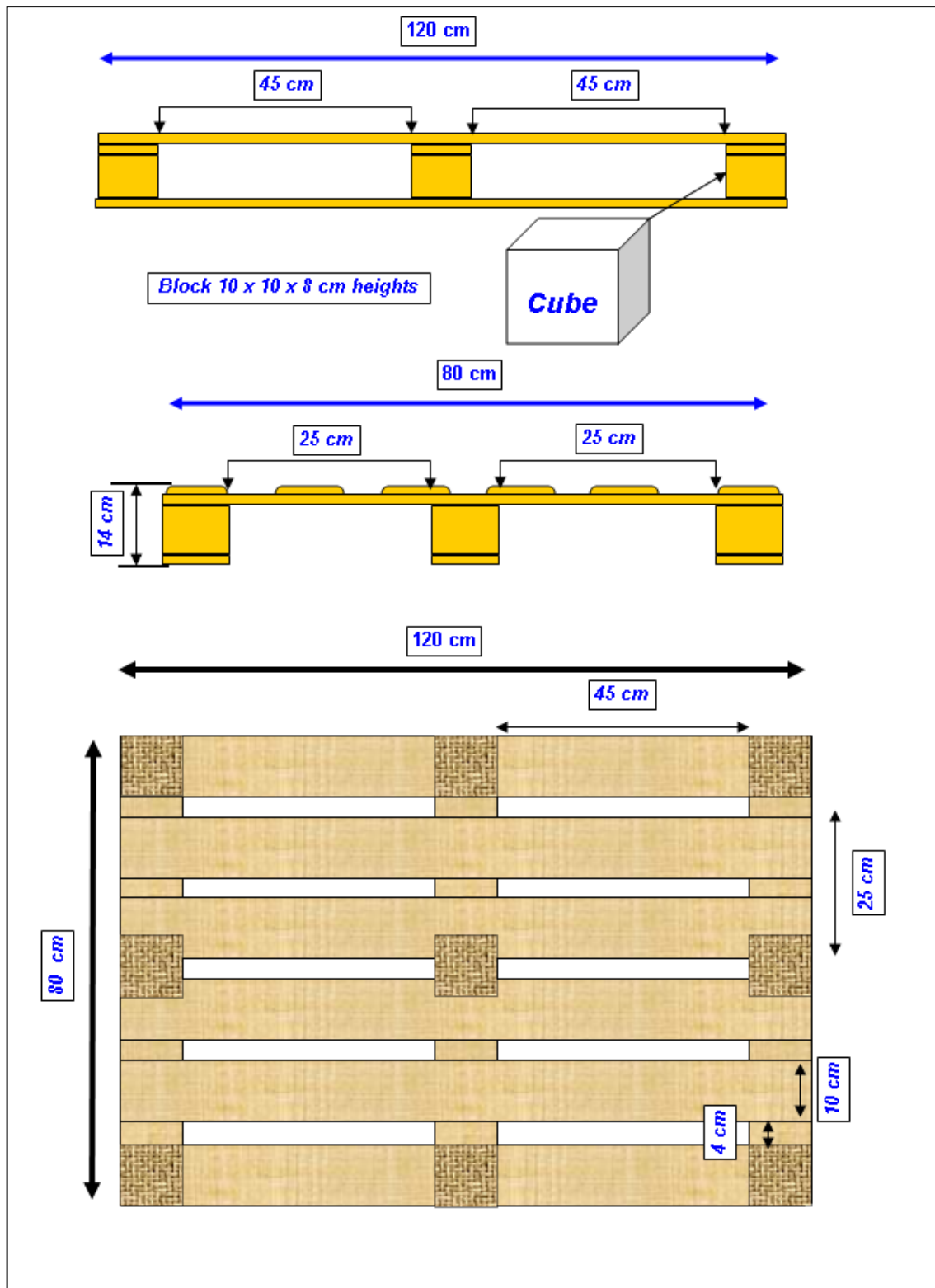
C

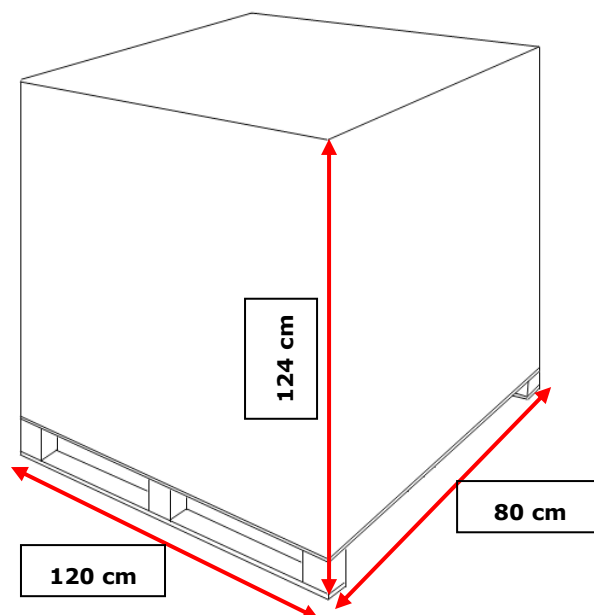
H

F

A

Section 5.3: Technical drawing for pallet



Photos:**Empty pallet****Chipboard Wood***** Pallet Dimension****5.4 Fittings, accessories****None****5.5 Other requirements****None**