



This is to certify that:

Crane Limited T/A Crane Building Services & Utilities Crane House, Epsilon Terrace West Road Ipswich IP3 9FJ United Kingdom

Holds Certificate Number:

KM 00382

In respect of:

BS 143 & BS 1256 / BS EN 10242 Malleable cast iron and cast copper alloy threaded pipe fittings

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

A.C.

For and on behalf of BSI:

Chris Lewis - Certification Director, Product Certification

First Issued: 1947-10-24 Latest Issue: 2019-01-29 Effective Date: 2019-01-29 Expiry Date: 2022-01-28

Page: 1 of 9



...making excellence a habit."

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.

A member of BSI Group of Companies.

No. KM 00382

BS 143 & 1256:2000 / BS EN 10242:1995 - Malleable cast iron and cast copper alloy threaded pipe fittings.

Fig. No.	Type of Fitting	1/8	1⁄4	³ /8	1⁄2	3⁄4	1	1¼	11/2	2	21/2	3	4	5	6
144	Hexagon Nipple				0	0									
146	Beaded Plug		0	0	0	0	0	0	0	0					
147	Plain Plug, Hollow				0	0	0	0	0	0	0	0			
148	Plain Plug, Solid	X	X	0	0	0	0	0	0	0					
149	Countersunk Plug			0	0	0									
150	Backnut		X	0	0	0	0	0	0						
151	Elbow	0	0	0	0	0	0	0	0	0	0	0	0	0	0
152	Elbow, M & F	0	0	0	0	0	0	0	0	0	0	0	0		
155	45° Elbow			0	0	0	0	0	Ο	0					
156	45º Elbow, M & F				0										
161	Тее	0	0	0	0	0	0	ο	0	0	0	0	0	0	0
171	Cross		0	0	0	0	0	0	Ο	0	0	0	0		
177	Socket		0	0	0	0		0	ο	0	0	0	0		0
185	Сар		0	0	0	0	0	0	0	0	0	0	0		
192	Bend, M & F		0	0	0	0	0	0	0	0					
193	Bend		0	0	0	0	0	0	0	0					

Malleable Iron Fittings and Unions - Equal Sizes - Black and Galvanised

First Issued: 1947-10-24 Latest Issue: 2019-01-29 Effective Date: 2019-01-29 Expiry Date: 2022-01-28

Page: 2 of 9

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.

No. KM 00382

Fig. No.	Type of Fitting	1/8	1⁄4	³ /8	1/2	3⁄4	1	11⁄4	11/2	2	21/2	3	4	5	6
197	Twin Elbow				0	0	0	0	0	0					
199	Pitcher Tee				0	0	0	0	0	0					
241	Union					0	0								
256	Union		0	0		0	0	0	0	0	0	0	0		
257	Union, M & F		0			0	0	0	0	0	0	0		r	
261	Elbow Union					0	0								
262	Elbow Union, M & F					0	0								
271	Union		0	0		0	0	0	0	0	0	0	0		
272	Union, M & F					0	0	0	0	0					
276	Elbow Union					0	0								
277	Elbow Union, M & F					0	0								
289	Union		0	0		0	0	0	0	0	0	0			

Malleable Iron Fittings and Unions – Equal Sizes – Black and Galvanised (continued)

First Issued: 1947-10-24 Latest Issue: 2019-01-29 Effective Date: 2019-01-29 Expiry Date: 2022-01-28

Page: 3 of 9

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.

A member of BSI Group of Companies.

No. KM 00382

Malleable Iron F	Fittings – Reducing	Sizes – Black and	Galvanised
------------------	---------------------	-------------------	------------

Fig. No.	Type of Fitting		Fitting Size									
140	Hexagon Bush	$\frac{1/4 \times 1/8}{3/8 \times 1/8}$ $\frac{3}{8 \times 1/8}$ $\frac{3}{8 \times 1/4}$ $\frac{1/2 \times 1/8}{1/2 \times 1/8}$ $\frac{1/2 \times 1/8}{1/2 \times 3/8}$ $\frac{3}{4 \times 1/4}$	x x x 0 0 0 0	1 x ¹ / ₄ 1 x ³ / ₈ 1 x ¹ / ₂ 1 x ³ / ₄ 1 ¹ / ₄ x ³ / ₈ 1 ¹ / ₄ x ¹ / ₂ 1 ¹ / ₄ x ³ / ₄ 1 ¹ / ₄ x 1		1 ¹ / ₂ x ³ / ₈ 1 ¹ / ₂ x ¹ / ₂ 1 ¹ / ₂ x ³ / ₄ 1 ¹ / ₂ x 1 1 ¹ / ₂ x 1 ¹ / ₄ 2 x ¹ / ₂ 2 x ³ / ₄ 2 x 1	0 0 0 0 0 0 0	$2\frac{1}{2} \times 1$ $2\frac{1}{2} \times 1\frac{1}{4}$ $2\frac{1}{2} \times 1\frac{1}{2}$ $2\frac{1}{2} \times 2$ 3×1 $3 \times 1\frac{1}{4}$ $3 \times 1\frac{1}{2}$ 3×2	0 0 0 0 0 0 0 0 0			
		³ /4 X ³ / ₈ ³ /4 X ¹ / ₂	0			2 x 1¼ 2 x 1½	0	3 x 2 ¹ / ₂ 4 x 2 4 x 2 ¹ / ₂ 4 x 3	0 0 0			
145	Hexagon Nipple	³ ⁄4 x ³ / ₈ ³ ⁄4 x ¹ ⁄2	0 0	2 x 1 2 x 1¼	0 0	2½ x 2	0	3 x 2 3 x 2½	0 0			
151	Elbow	³ / ₈ x ¹ ⁄4 ¹ ⁄2 x ³ / ₈	0 0	³ ⁄4 x ¹ ⁄2 1 x ¹ ⁄2 1 x ³ ⁄4	0 0 0	1¼ x ¾ 1¼ x 1 1½ x 1	0 0 0	2 x 1½	0			
152	Elbow, M & F	3⁄4 X 1⁄2	ο	1 x ¾	ο							

First Issued: 1947-10-24 Latest Issue: 2019-01-29 Effective Date: 2019-01-29 Expiry Date: 2022-01-28

Page: 4 of 9

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.

No. KM 00382

Malleable Iron Fittings – Reducing Sizes – Black and Galvanised (continued)

Fig. No.	Type of Fitting			Fit	ttin	g Size			
161	Tee, Reducing on	³ / ₈ x ¹ / ₄	0	1¼ x ½	0	2 x ½	0	3 x 1	0
	Branch			1¼ x ¾	0	2 x ¾	0	3 x 1¼	0
		1⁄2 X 1⁄4	0	1¼ x 1	0	2 x 1	0	3 x 1½	0
		1/2 x ³ /8	0			2 x 1¼	0	3 x 2	ο
		70		1½ x ½	0	2 x 1½	0	3 x 2½	ο
		3⁄4 x 1⁄4	0	1½ x ¾	0				
		³ ⁄4 x ³ / ₈	0	1½ x 1	0	21⁄2 x 1	0	4 x 2	0
		³ / ₄ x ¹ / ₂	0	1½ x 1¼	0	21⁄2 x 11⁄4	0	4 x 3	0
						21⁄2 x 11⁄2	0		
		1 x ¼	0			21⁄2 x 2	0		
		1 x ½	0						
		1 x ¾	0						
161	Tee, Reducing on Run	3⁄4 X 1⁄2 X 3⁄4	ο	1¼ x ½ x 1¼	0	1½ x ¾ x 1½	0	2 x 1 x 2	0
		1 x ½ x 1	ο	1¼ x ¾ x 1¼	0 0	1½ x ¾ x 1½	0	2 x 1¼ x 2	0
		1 x ¾ x 1	ο	1¼ x 1 x 1¼					
161	Tee, Reducing on	¹ / ₂ x ³ / ₈ x ³ / ₈	0	1 x ¾ x ½	ο	1½ x 1 x 1	0	2 x 1½ x 1	ο
	Run and Branch			1 x ¾ x ¾	0	1½ x 1¼ x ½	0	2 x 1½ x 1¼	0
		3⁄4 X 1⁄2 X 1⁄2	0			⁷² 1½ x 1¼ x 1	0	2 x 1½ x 1½	0
				1¼ x 1 x ¾	0	$1\frac{1}{2} \times 1\frac{4}{4} \times 1$ $1\frac{1}{2} \times 1\frac{4}{4} \times 1$	0		
				1¼ x 1 x 1	0	1 1/2 X 1 1/4 X 11/4			

First Issued: 1947-10-24 Latest Issue: 2019-01-29 Effective Date: 2019-01-29 Expiry Date: 2022-01-28

Page: 5 of 9

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.

No. KM 00382

Fig. No.	Type of Fitting			F	ittin	g Size			
179	Socket	³ / ₈ x ¹ / ₄	x	1 x ½	ο	1¼ x ½	ο	1½ x ½	ο
				1 x ¾	0	1¼ x ¾	0	1½ x ¾	0
		3⁄4 x 1⁄4	ο			1¼ x 1	0	1½ x 1	0
		³ ⁄4 x ³ / ₈	ο					1½ x 1¼	0
		³ / ₄ x ¹ / ₂	0						
199	Pitcher Tee,	3⁄4 x 1⁄2	ο	1¼ x ½	ο	1½ x ¾	0	2 x 1	0
	Reducing on Branch			1¼ x ¾	ο	1½ x 1	ο	2 x 1¼	ο
	Dianch	1 x ½	ο	1¼ x 1	ο	1½ x 1¼	0	2 x 1½	0
		1 x ¾	ο						
199	Pitcher Tee, Reducing on Run	¾ x ½ x ¾	0						
199	Pitcher Tee, Reducing on Run & Branch	¾ x ½ x ½	0	1 x ¾ x ¾	ο				

Malleable Iron Fittings – Reducing Sizes – Black and Galvanised (continued)

Malleable Iron Fittings – Increasing Sizes – Black and Galvanised

Fig. No.	Type of Fitting	Fitting Size									
161	Tee, Increasing on Branch	½ x ¾	0	1 x 1¼ 1 x 1½	0 0	1¼ x 2	0	1½ x 2	0		
		¾ x 1	0								

First Issued: 1947-10-24 Latest Issue: 2019-01-29 Effective Date: 2019-01-29 Expiry Date: 2022-01-28

Page: 6 of 9

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.

No. KM 00382

BS 143 & 1256:2000 Compliant Fittings

Malleable Iron Fittings and Unions – Equal Sizes – Black and Galvanised

Fig. No.	Type of Fitting	1/8	1⁄4	3 /8	1/2	3⁄4	1	1 1⁄4	1 1⁄2	2	2 1⁄2	3	4	5	6
144	Hexagon Nipple														0
149	Countersunk Plug							ο	ο	ο					
155	45º Elbow		ο								ο	ο	ο		ο
156	45º Bend, M & F		ο	ο		ο	ο	ο	ο	ο	ο	ο	ο		
191	Bend, Male				ο	ο	ο	ο	ο	ο					
192	Bend, M & F										ο	ο	ο		ο
193	Bend										ο	ο	ο	ο	ο
197	Twin Elbow										ο	ο			
199	Pitcher Tee										ο	ο	ο		
213	Return Bend				ο	ο	ο	ο	ο	ο					

First Issued: 1947-10-24 Latest Issue: 2019-01-29 Effective Date: 2019-01-29 Expiry Date: 2022-01-28

Page: 7 of 9

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.

A member of BSI Group of Companies.

No. KM 00382

Fig. No.	Type of Fitting			F	ittin	g Size			
140	Hexagon Bush	³ ⁄4 x ¹ ∕ ₈	ο	2 x ³ / ₈	ο	3 x ½	ο	5 x 4	ο
		1¼ x ¼	0	2½ x ½ 2½ x ¾	0	3 x ¾	0	6 x 2 6 x 3	0
		1½ x ¼	ο			4 x 1¼ 4 x 1½	0 0	6 x 4	ο
151	Elbow	1⁄2 X 1⁄4	0	1½ x ¾	0	2 x 1	0		
152	Elbow, M & F	1 x ½	0						
161	Tee, Reducing on Branch	21/2 x 1/2 21/2 x 3/4	0	3 x ½ 3 x ¾	0	4 x 1 4 x 1¼ 4 x 1½ 4 x 2½	0 0 0 0	6 x 3 6 x 4	0
161	Tee, Reducing on Branch	1/2 x 1/4 x 1/2	ο	2½ x ½ x 2½	ο	3 x 2 x 3	0		
179	Socket	2½ x ½ 2½ x 1	0 0	3 x 1	0	6 x 4	ο		

Malleable Iron Fittings – Reducing Sizes – Black and Galvanised

First Issued: 1947-10-24 Latest Issue: 2019-01-29 Effective Date: 2019-01-29 Expiry Date: 2022-01-28

Page: 8 of 9

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.

No. KM 00382

Fig. No.	Type of Fitting			F	ittin	g Size			
180	Eccentric Socket	3⁄4 x 1∕2	ο	1½ x ½	0	2 x 1½	0	21/2 x 1/2	0
				1½ x ¾	0	2 x ¾	0	21⁄2 x 11⁄4	0
		1 x ½	0	1½ x 1	0	2 x 1	0	2½ x 2	0
		1 x ¾	0	1½ x 1¼	ο	2 x 1¼	0		
						2 x 1½	0	3 x 2	0
		1¼ x ½	0					3 x 2½	0
		1¼ x ¾	0						
		1¼ x 1	0						
199	Pitcher Tee,	1½ x ½	0	21⁄2 x 1⁄2	0			4 x 21⁄2	0
	Reducing on Branch		0	21⁄2 x ¾	0			4 x 3	0
	Dranon	2 x ½	0	21⁄2 x 1	0	3 x 1½	0		
		2 x ¾		21⁄2 x 11⁄4	0	3 x 2	0		
				21⁄2 x 11⁄2	ο				
				21⁄2 x 2	0				
161	Tee, Increasing on Branch	2 x 2½	0						

Malleable Iron Fittings - Reducing Sizes - Black and Galvanised

Notes:

M & F - Male and Female outlets

Fitting manufactured in steel. Fittings manufactured in steel may have a Х non galvanised zinc coating

Galvanised Fittings: add suffix 'G' to Fig. No.

First Issued: 1947-10-24 Latest Issue: 2019-01-29 Effective Date: 2019-01-29 Expiry Date: 2022-01-28

Page: 9 of 9

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.